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Mauffette et al.

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(54) **TOOTHBRUSH HOLDER APPARATUS**

(56) **References Cited**

(71) Applicant: **MAXOR INC.**, Drummondville (CA)

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Jean Lamothe, Drummondville (CA);
Pierre Halmi, Montreal (CA)

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(73) Assignee: **MAXOR INC.**, Drummondville (CA)

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(*) Notice: Subject to any disclaimer, the term of this
patent is extended or adjusted under 35
U.S.C. 154(b) by 0 days.

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(21) Appl. No.: **14/710,957**

CA 2887992 office action dated Sep. 22, 2015.

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(65) **Prior Publication Data**

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Related U.S. Application Data

(63) Continuation-in-part of application No.
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(60) Provisional application No. 61/729,115, filed on Nov.
21, 2012.

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Assistant Examiner — Taylor Morris

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Gonzalo Lavin

(51) **Int. Cl.**

A47B 81/02 (2006.01)

A46B 17/02 (2006.01)

(Continued)

(52) **U.S. Cl.**

CPC **A46B 17/02** (2013.01); **A46B 17/04**
(2013.01); **A47G 29/08** (2013.01); **A47K 1/09**
(2013.01);

(Continued)

(58) **Field of Classification Search**

CPC A47K 1/09; A47B 81/02; B25H 3/04
USPC 248/108, 110, 111, 113; 211/66, 70.6,
211/65; 206/362.1, 362.2, 362.3; 312/207

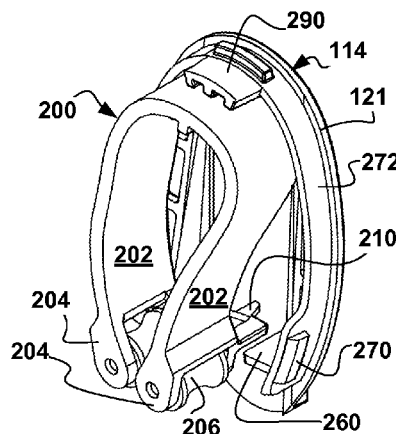
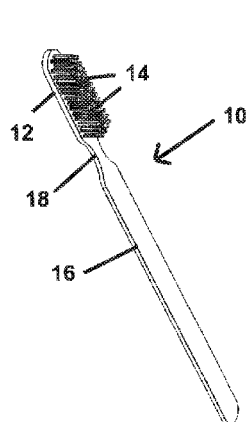
See application file for complete search history.

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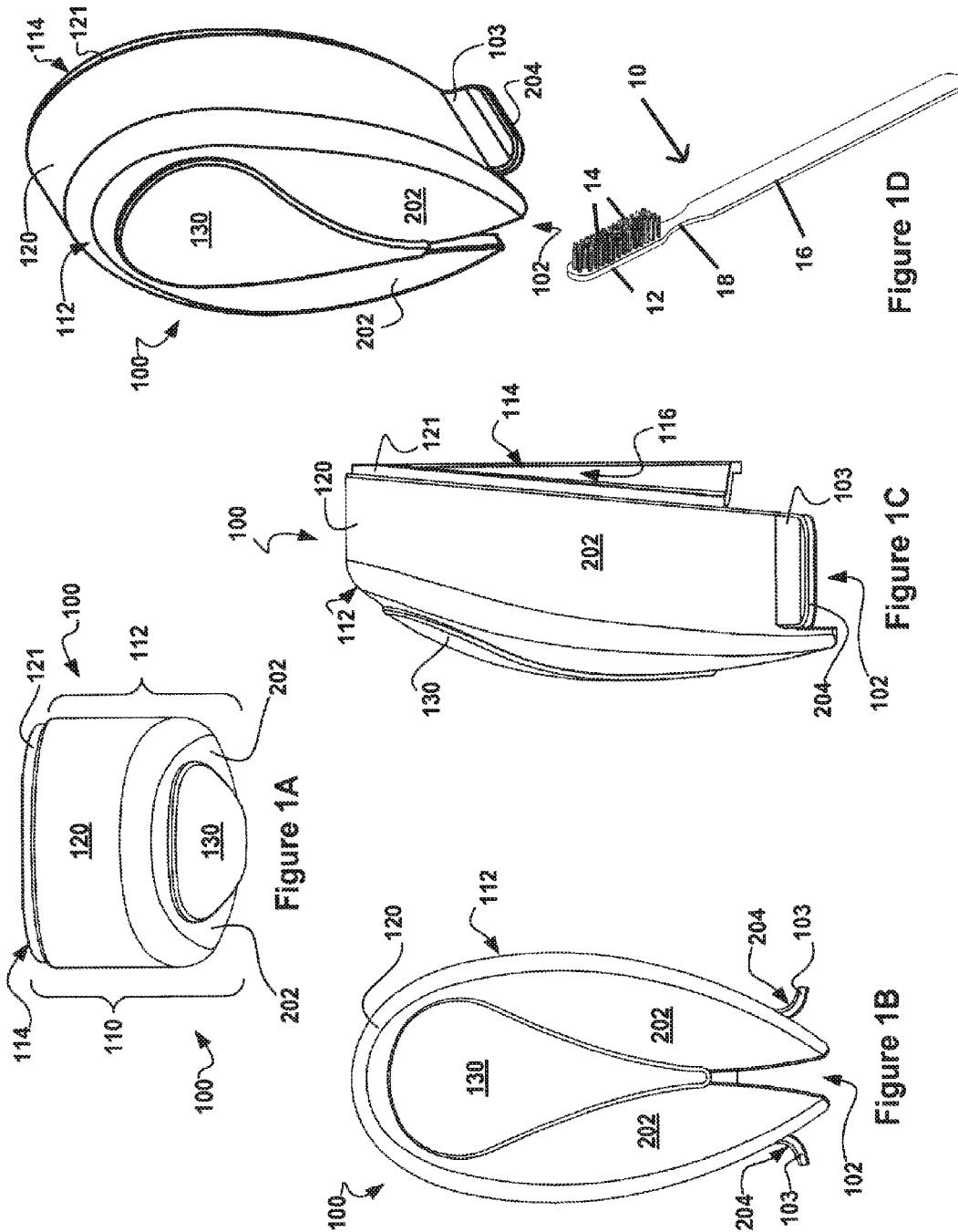
ABSTRACT

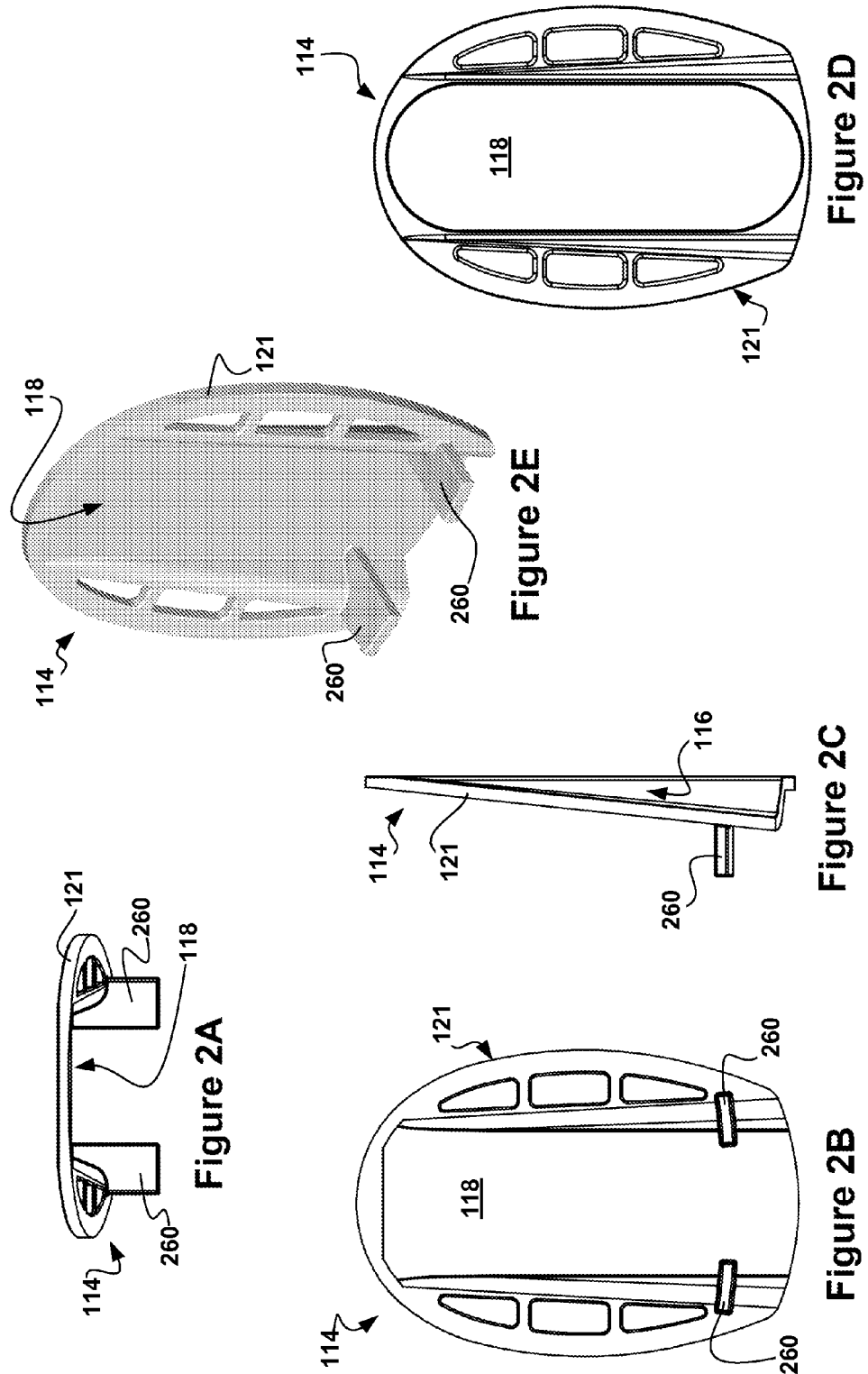
A toothbrush holder enclosure is provided which includes a three parts: a back plate, a resilient clamp and a front cover. The back plate and front cover form a housing. The clamp part has an inverted "U" shape and is made of a resilient material giving it a springy property. The clamp is shaped to urge two clamp arms towards one another in order for the clamp to grip a toothbrush. Two rollers at the tips of the clamp arms engage a toothbrush head inserted in the clamp as the clamp is spread apart from the clamped position to a deviated state. With the toothbrush inserted, the rollers exert pressure on a neck of the toothbrush to hold the toothbrush fast in place. The rolling engagement action of the rollers permits gripping toothbrushes having heads fitted with rubber sides.

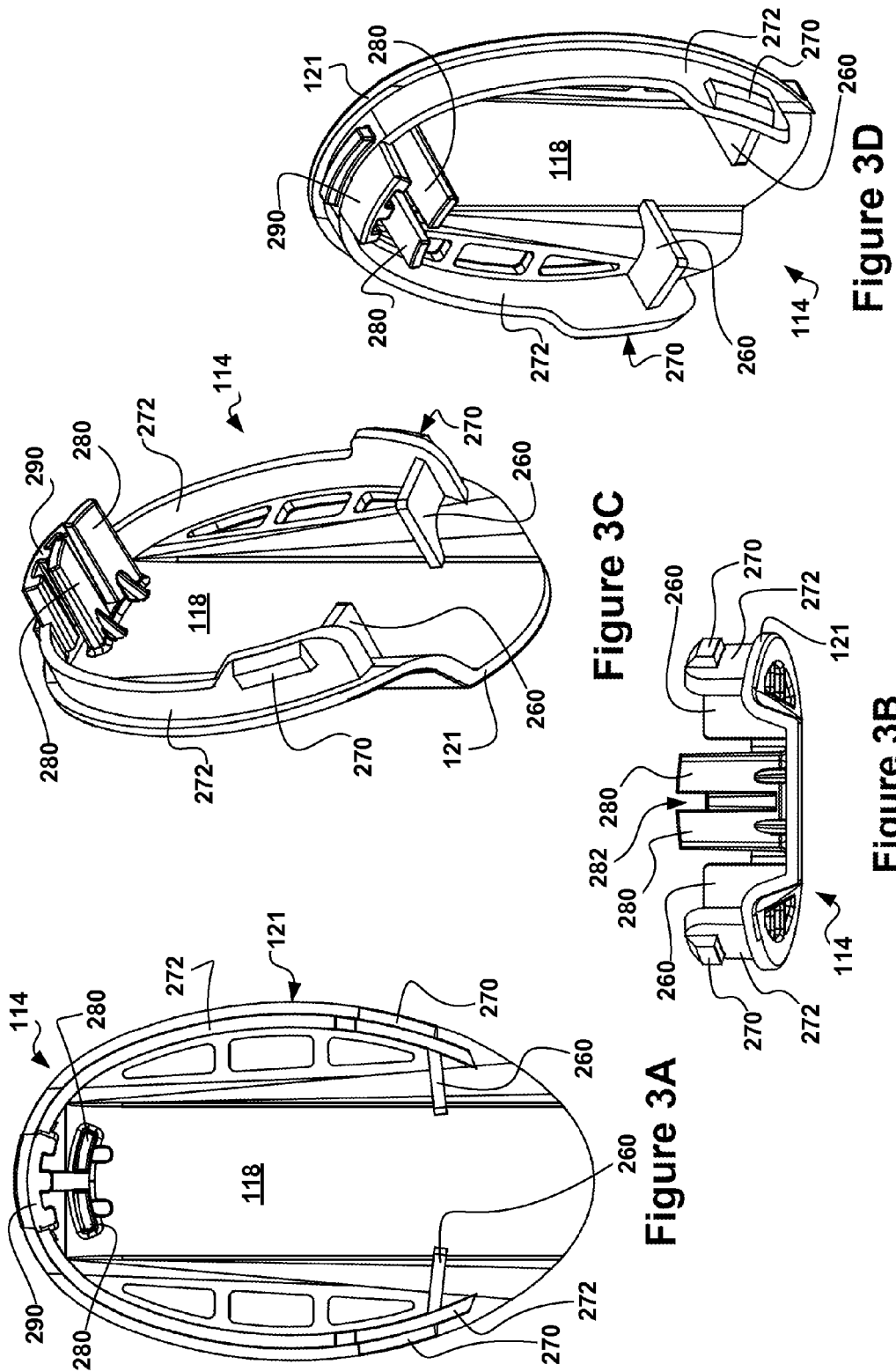
15 Claims, 21 Drawing Sheets



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- (52) **U.S. Cl.**
- CPC *F16B 2/22* (2013.01); *F16M 13/02*
 (2013.01); *A46B 2200/1066* (2013.01); *A47B*
81/02 (2013.01); *A47L 13/512* (2013.01)
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 claims.
 PCT/CA2013/050733 international search report.
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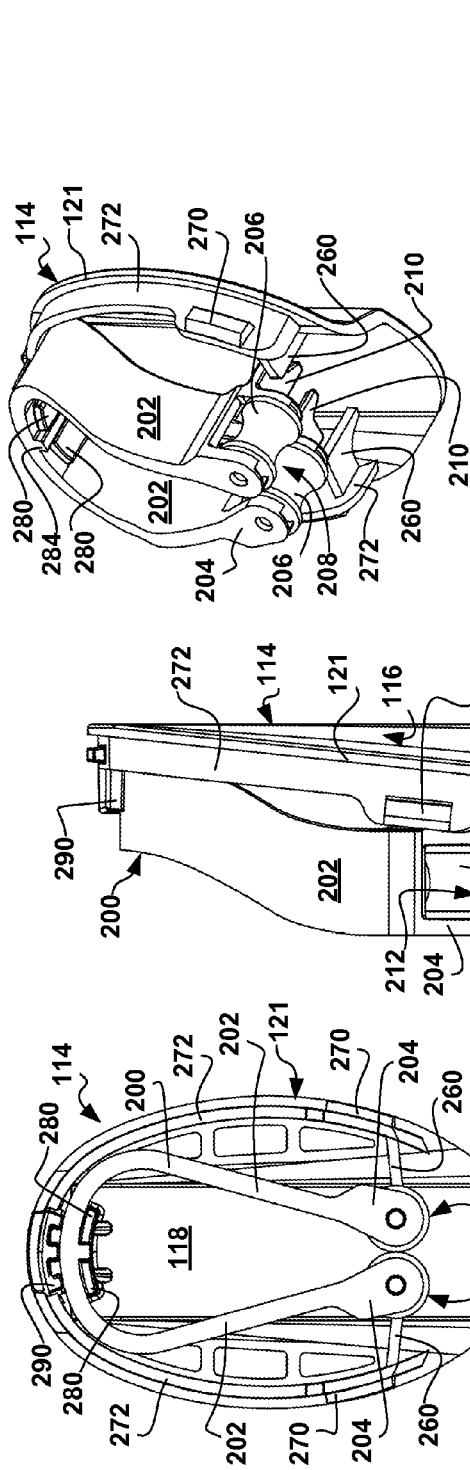


Figure 4D

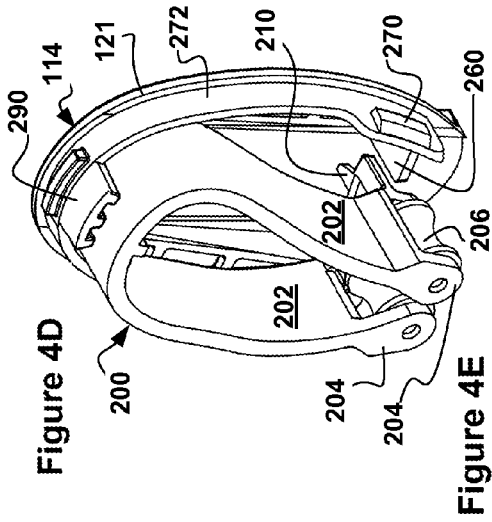


Figure 4E

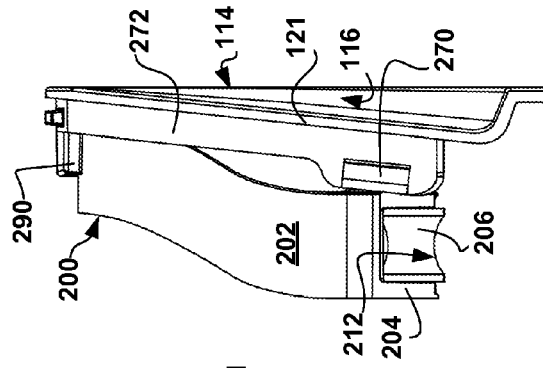


Figure 4C

Figure 4A

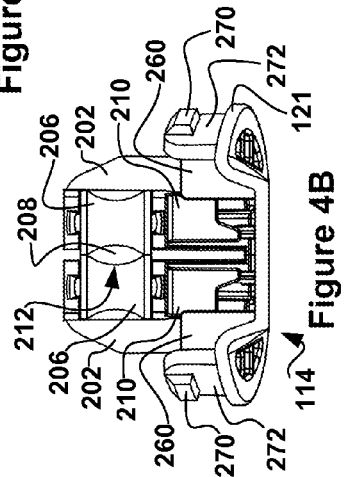


Figure 4B

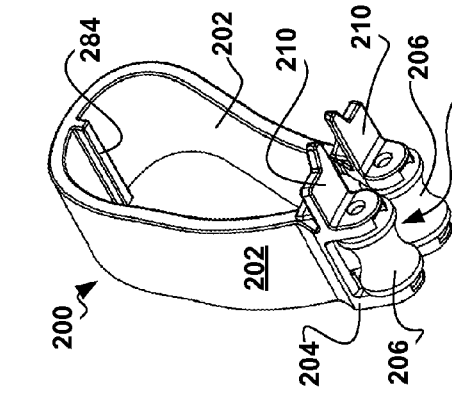


Figure 5A

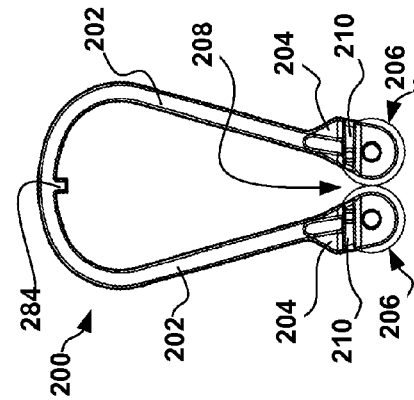


Figure 5B

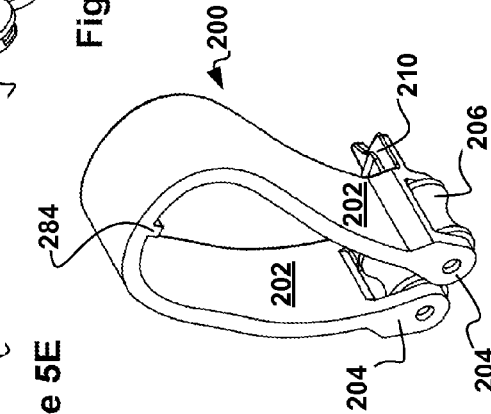


Figure 5C

Figure 5E

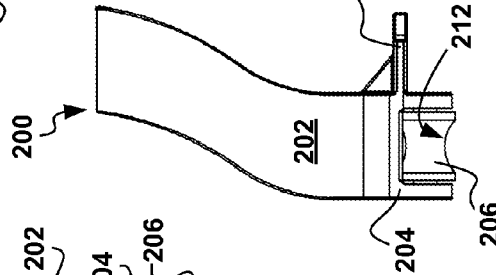


Figure 5D

Figure 5F

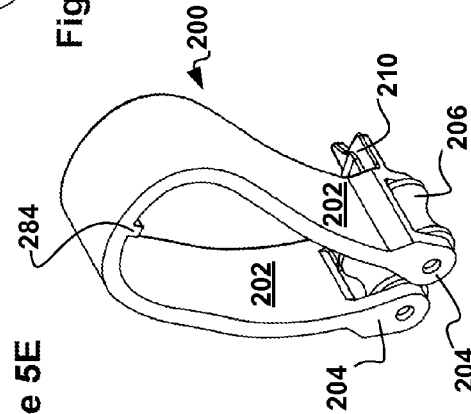


Figure 5G

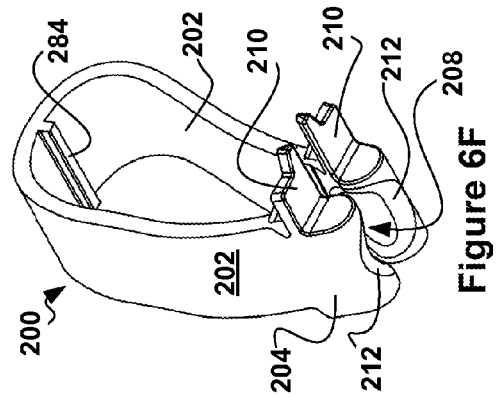


Figure 6A

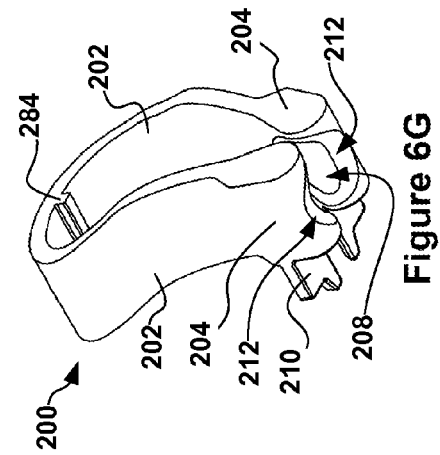


Figure 6B

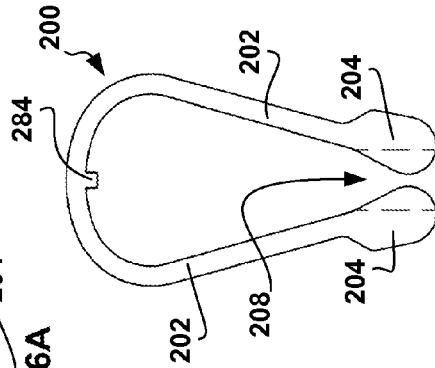


Figure 6C

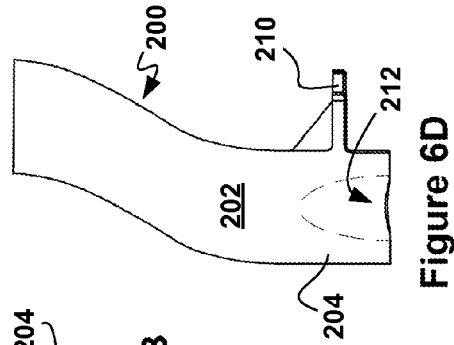


Figure 6D

Figure 6E

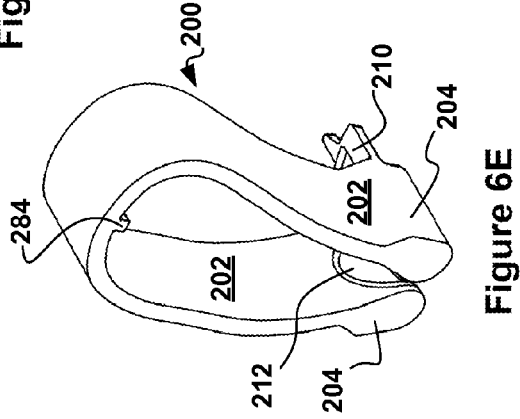


Figure 6F

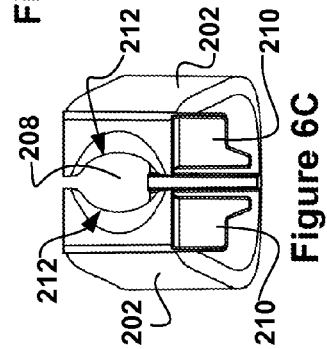


Figure 6G

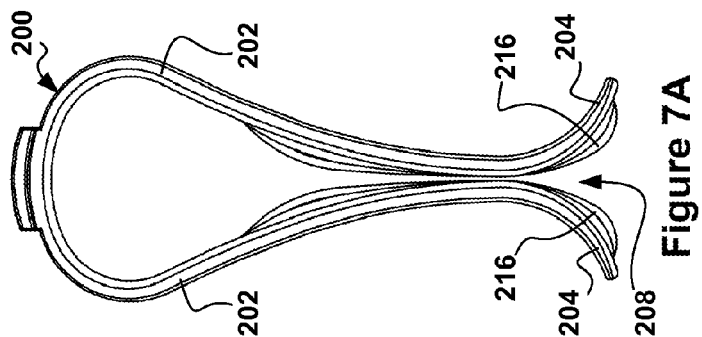


Figure 7A

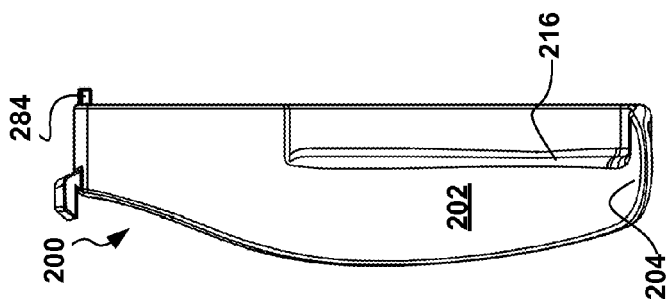


Figure 7B

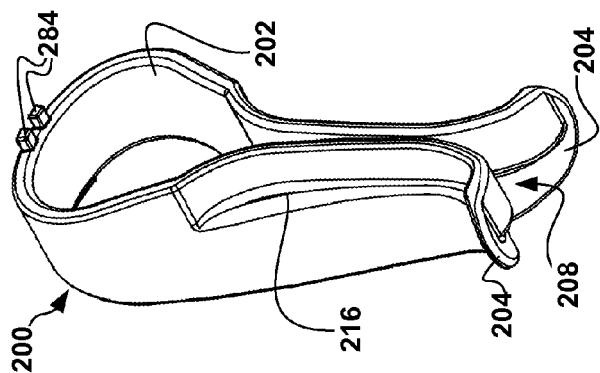


Figure 7C

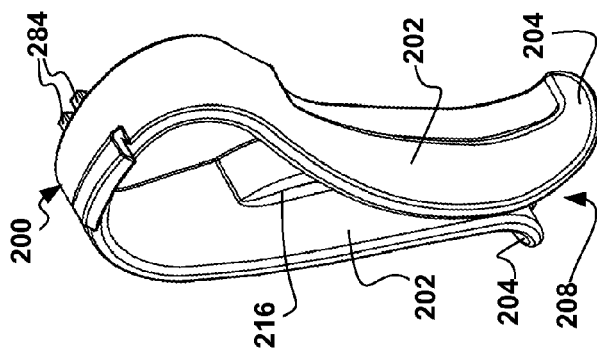
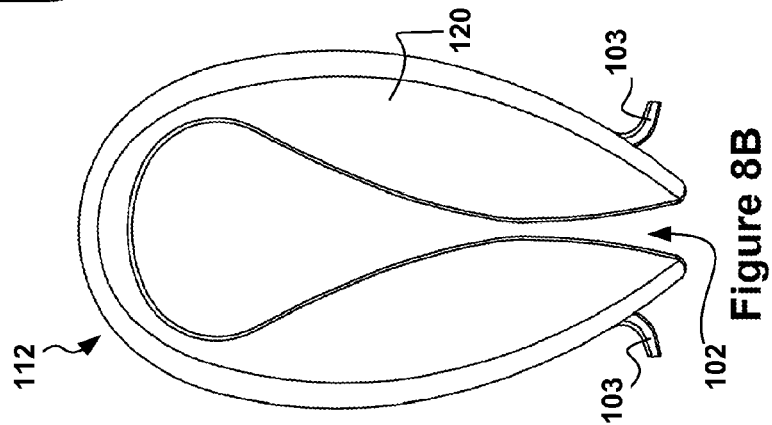
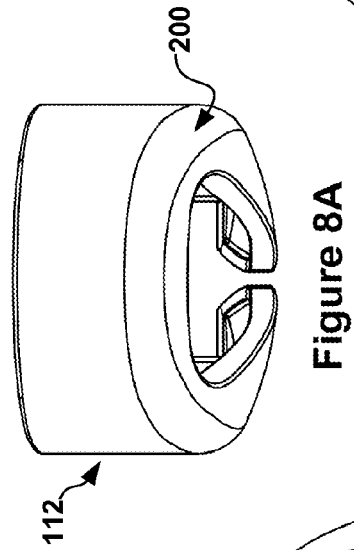
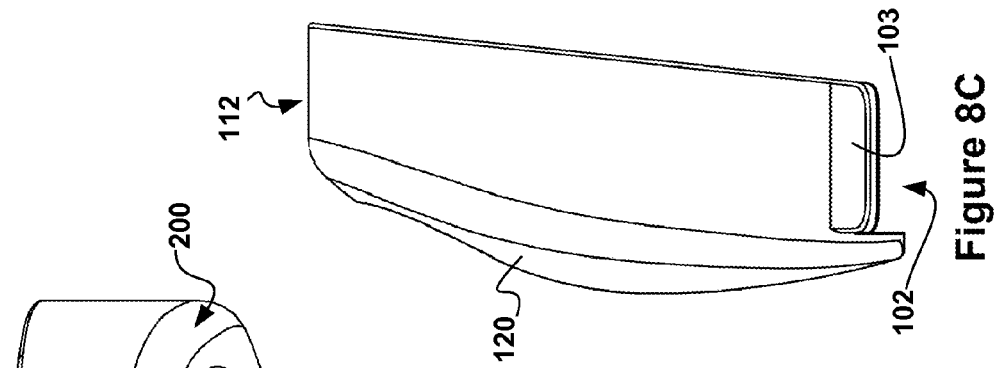
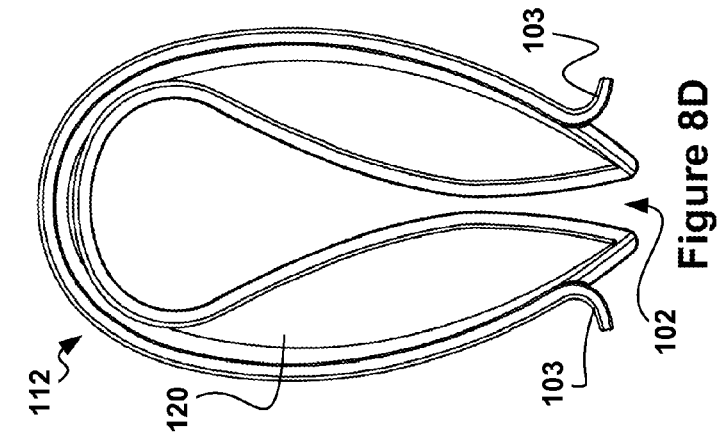


Figure 7D



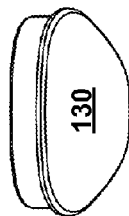


Figure 9A

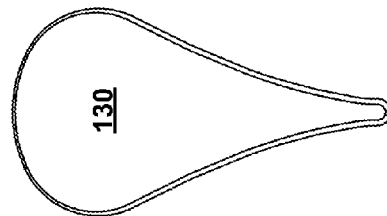


Figure 9B



Figure 9C

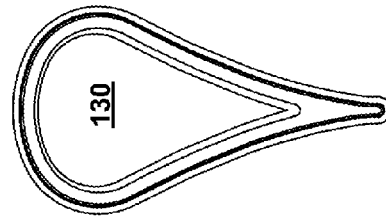


Figure 9D

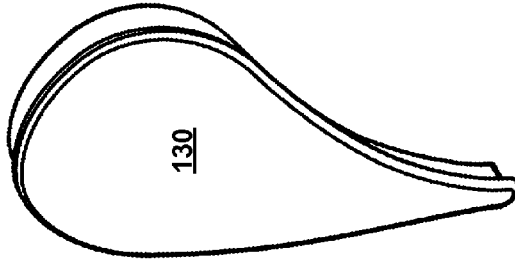


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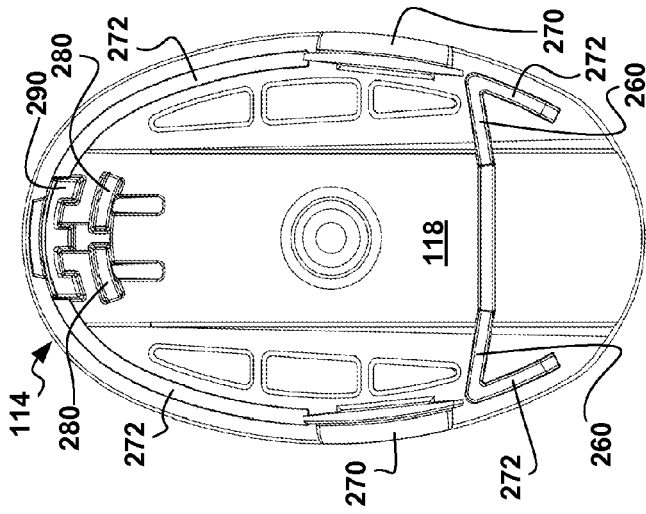


Figure 10A

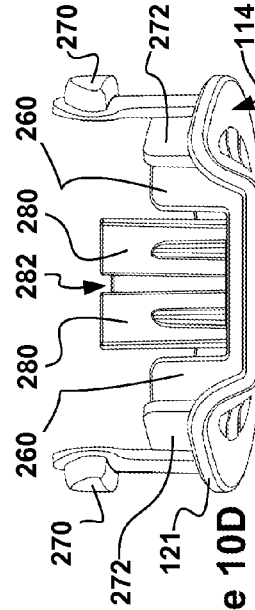


Figure 10D

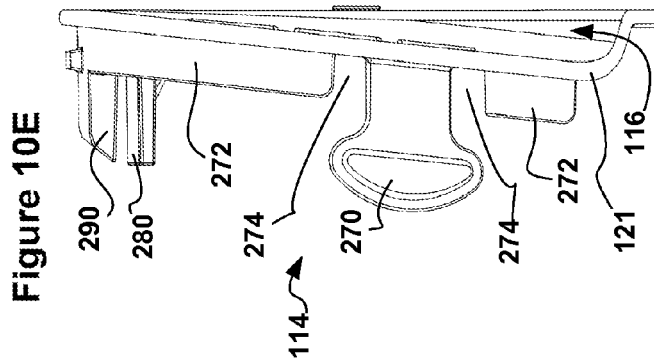


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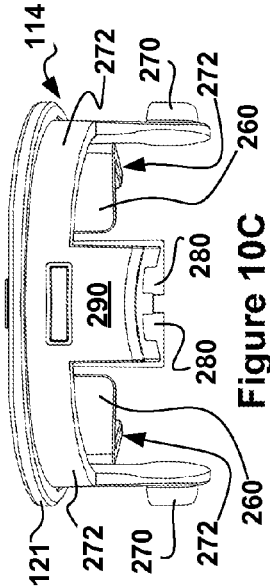


Figure 10C

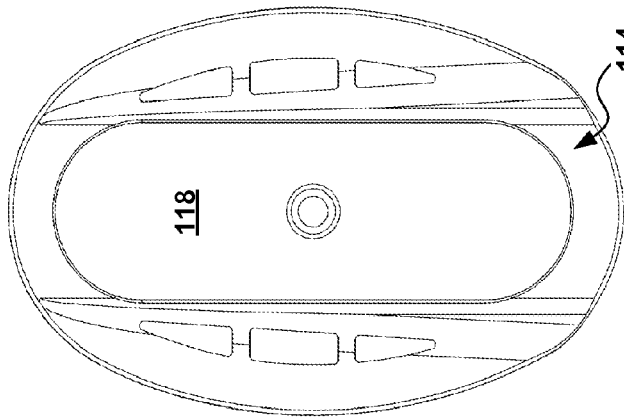


Figure 10B

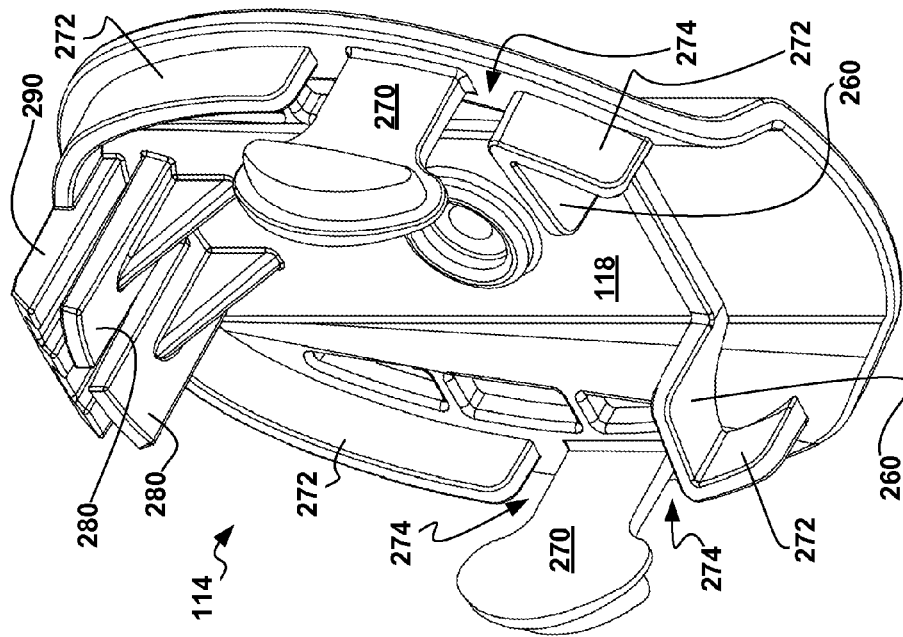


Figure 10G

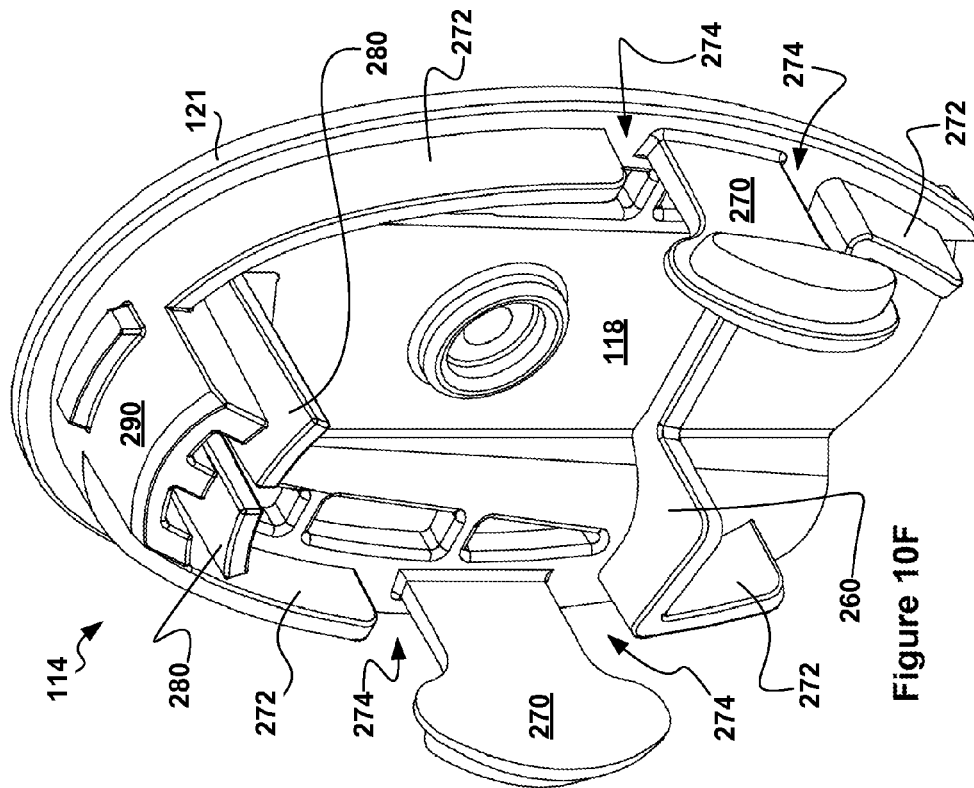
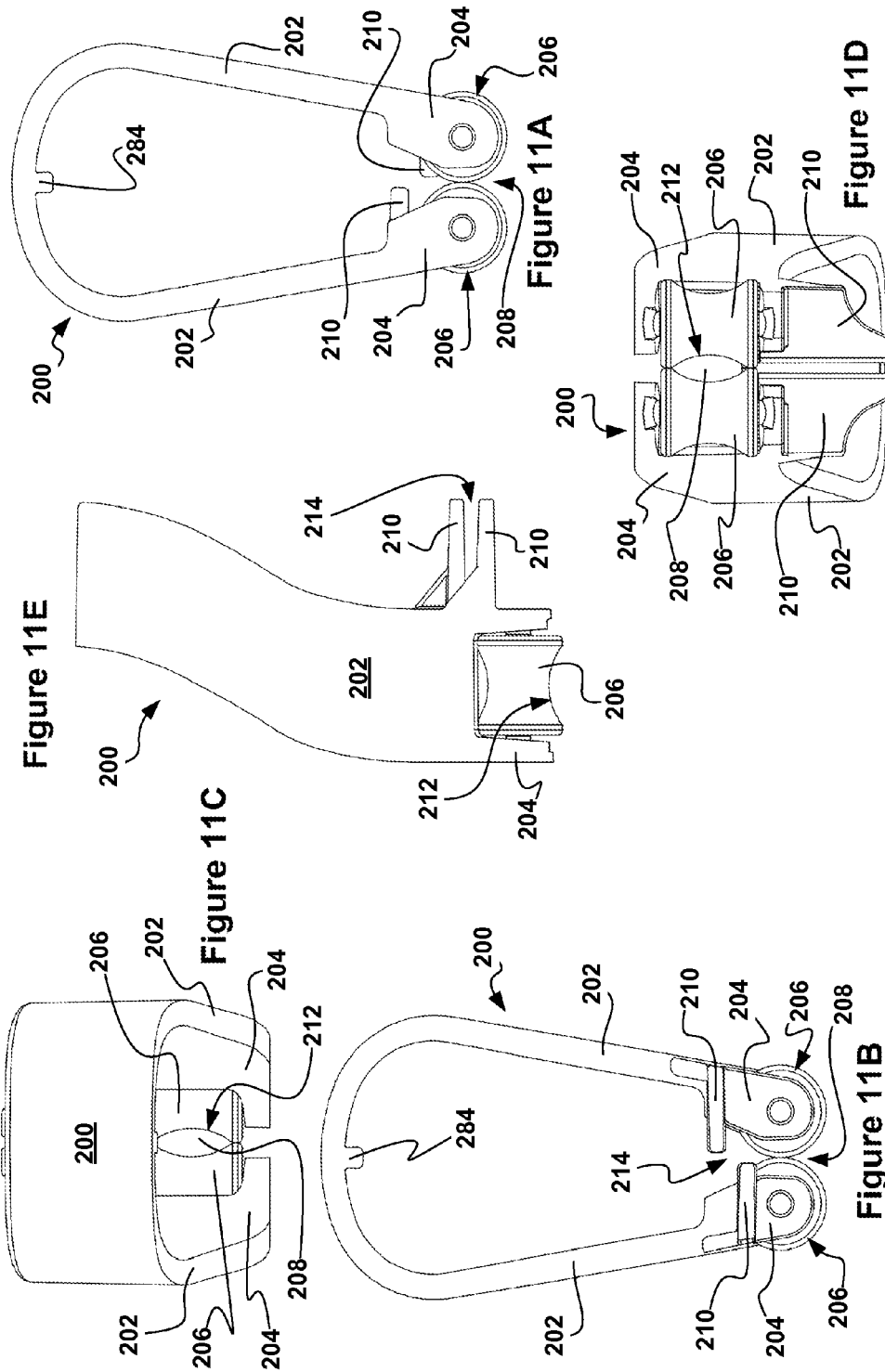


Figure 10F



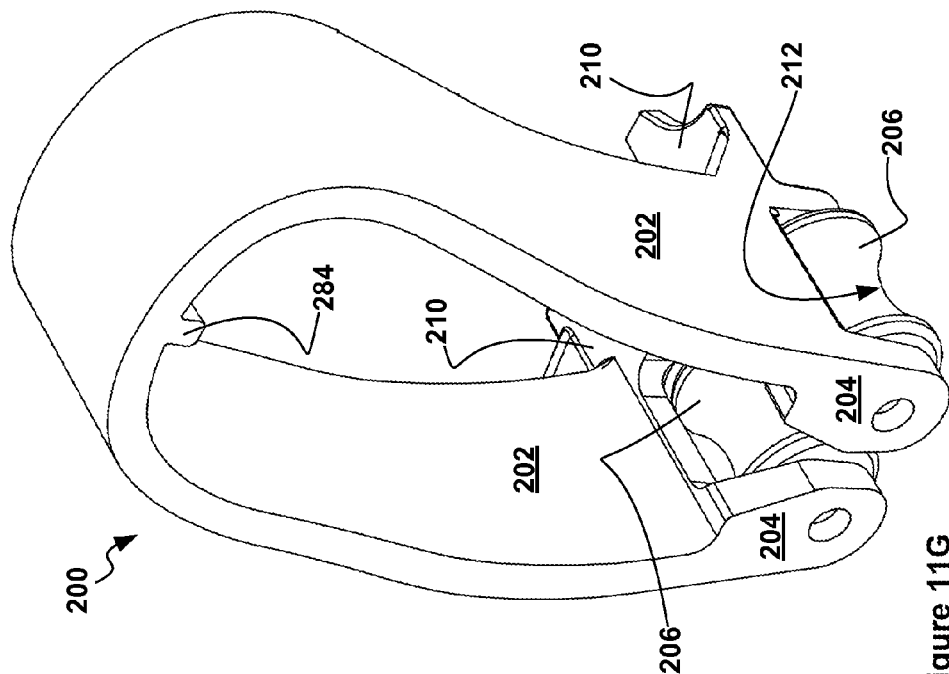


Figure 11G

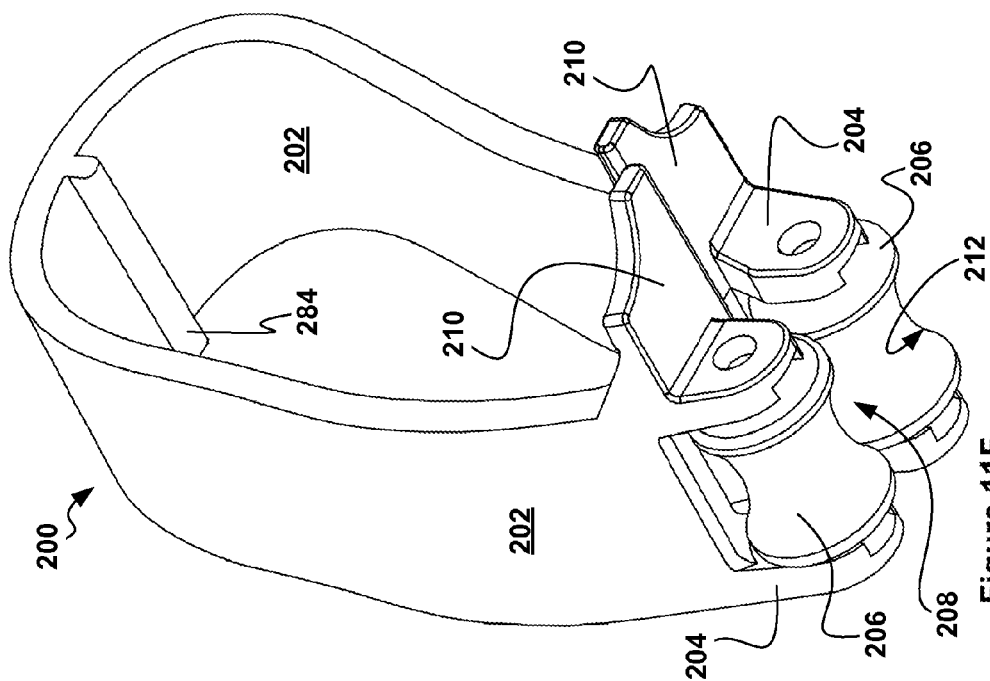
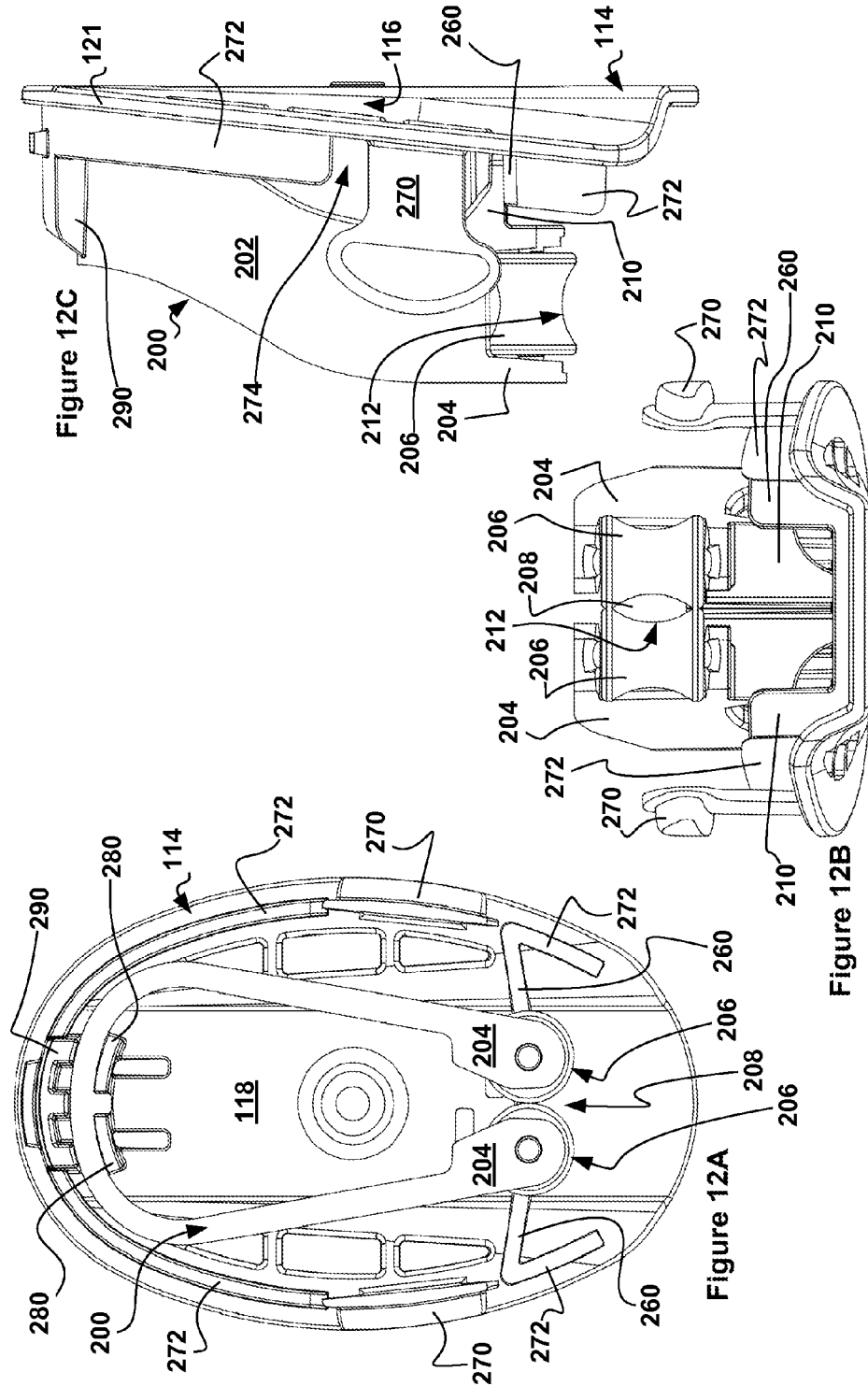


Figure 11F



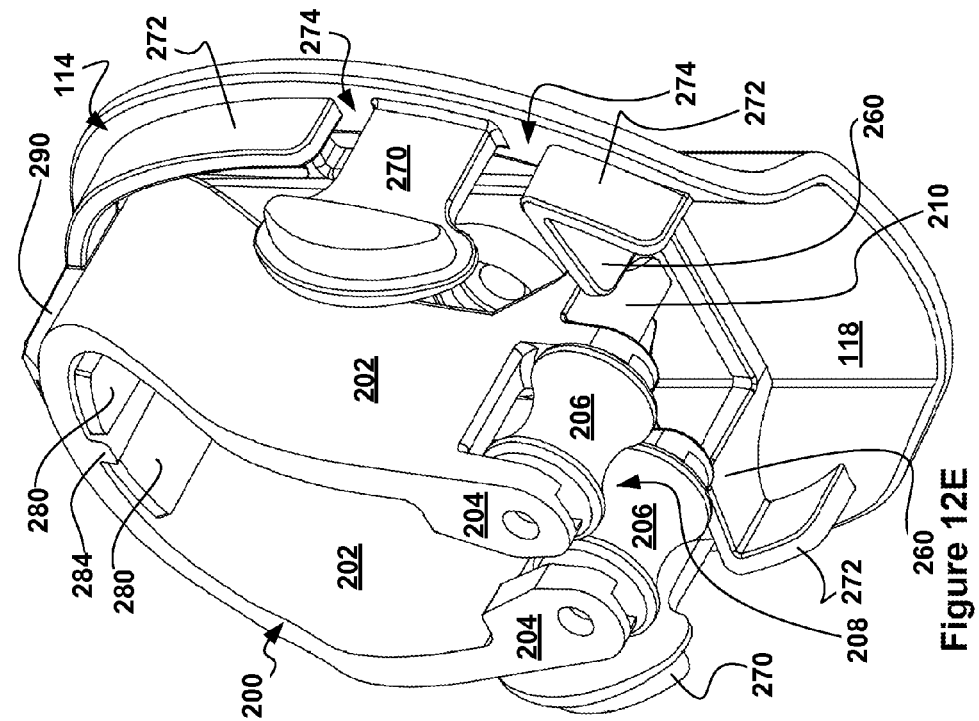


Figure 12E

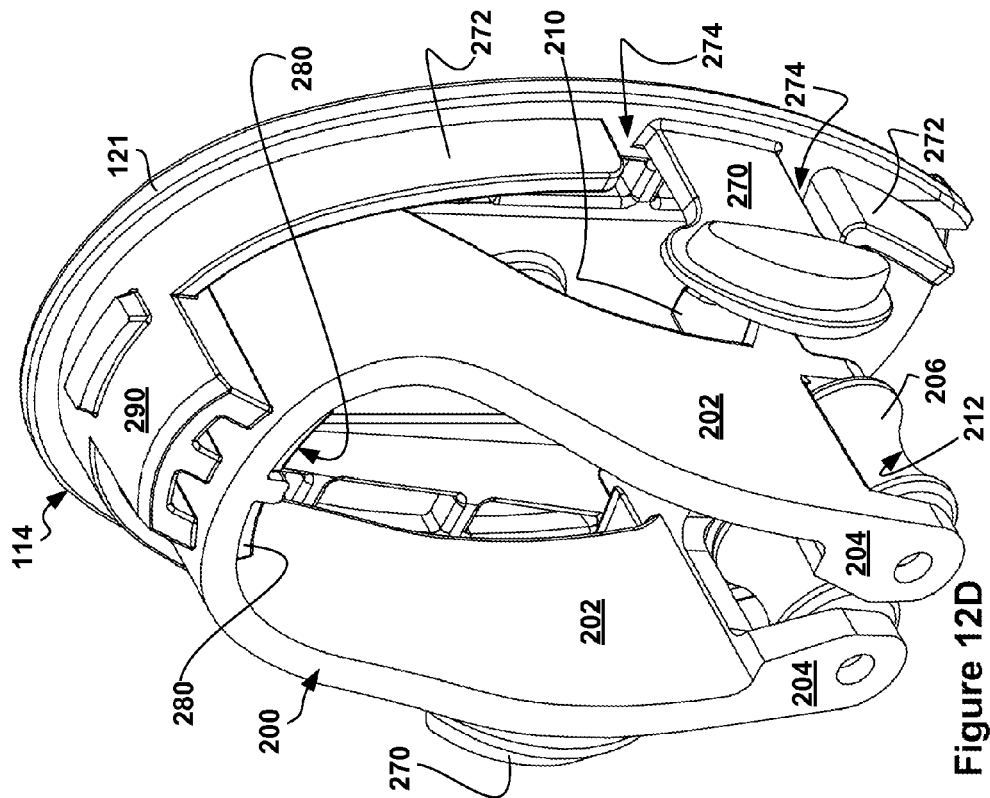
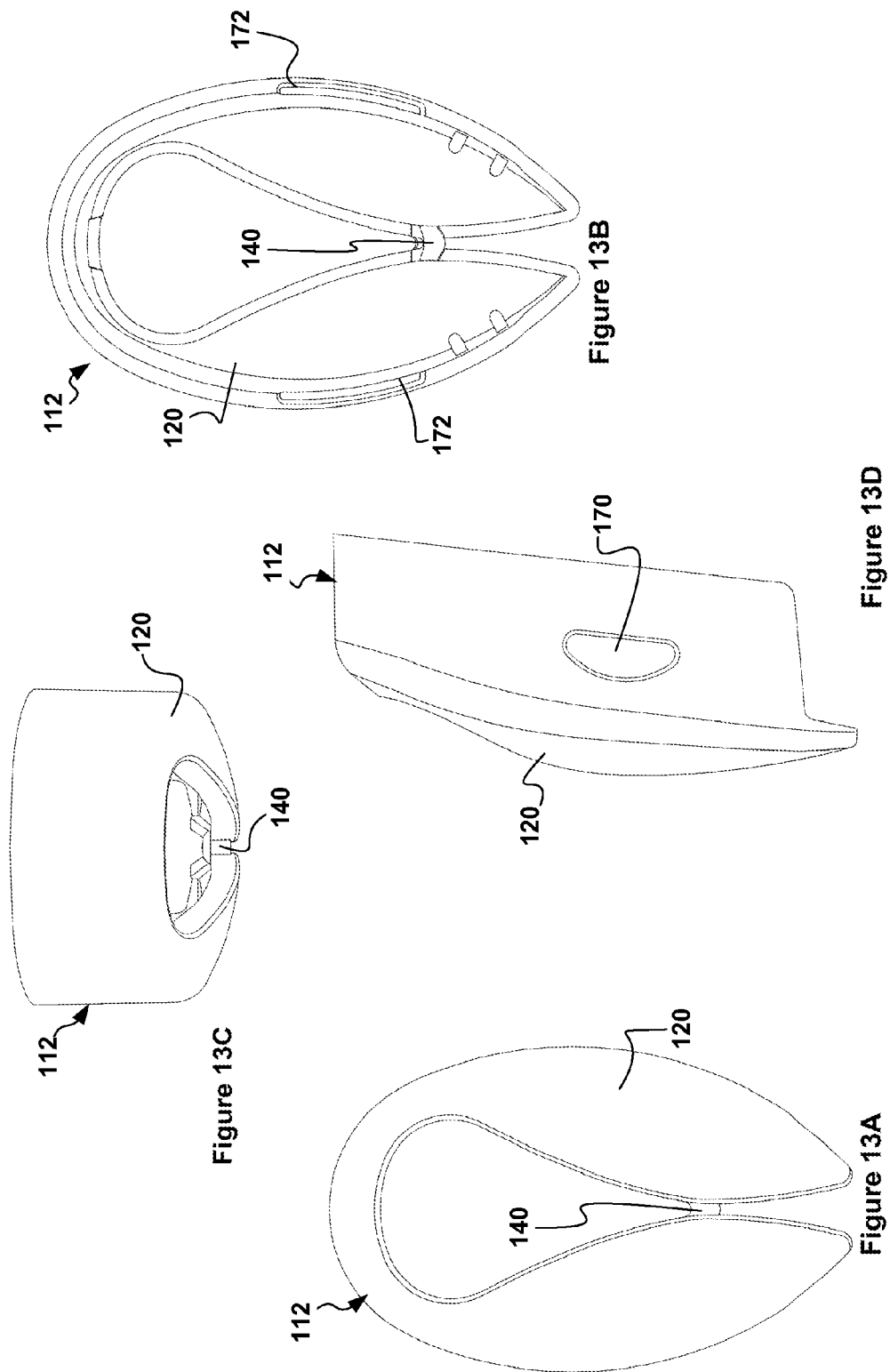


Figure 12D



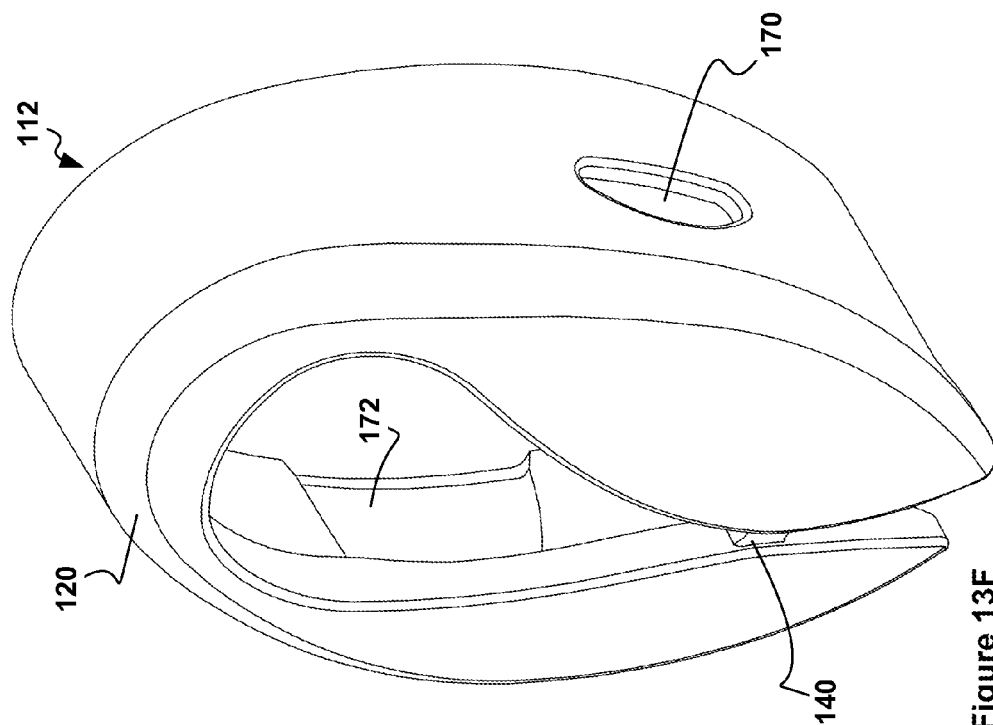


Figure 13F

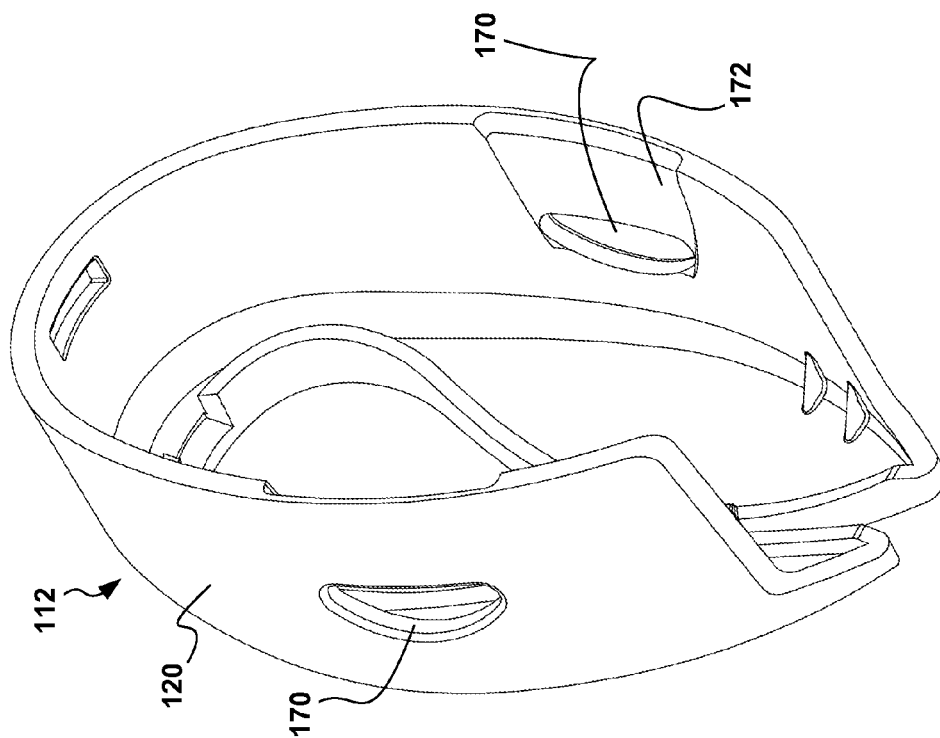


Figure 13E

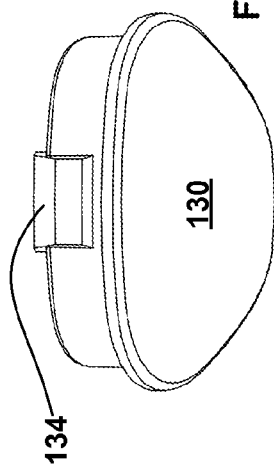


Figure 14C

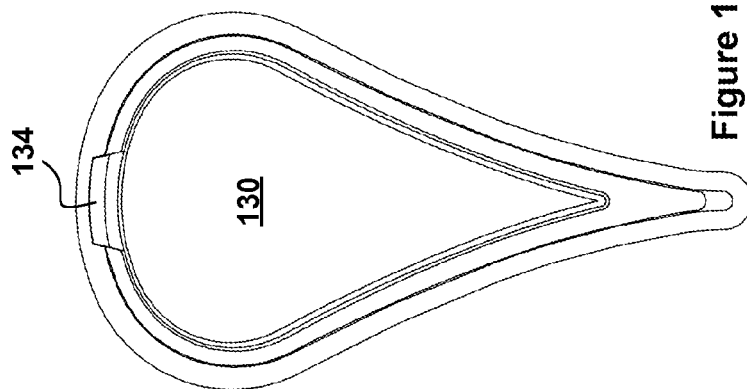


Figure 14B

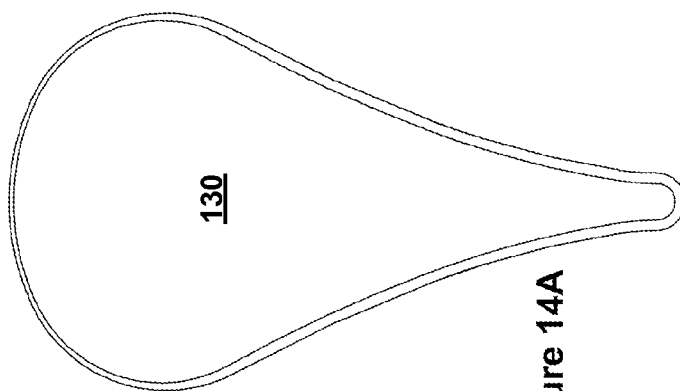


Figure 14A

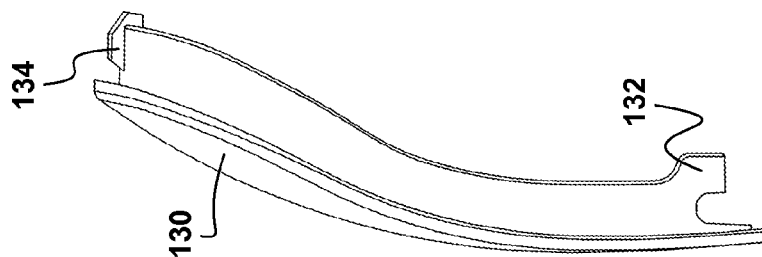
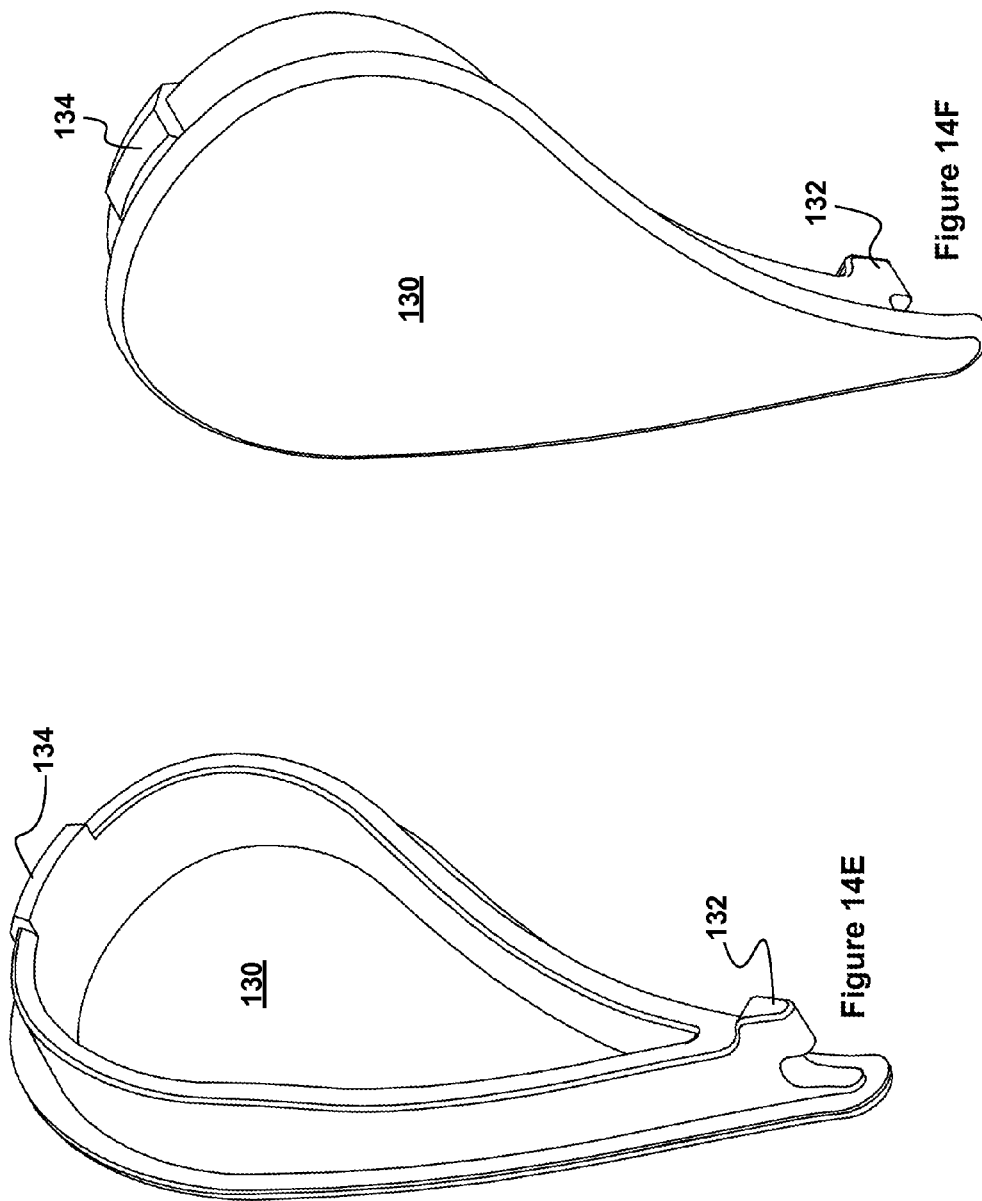


Figure 14D



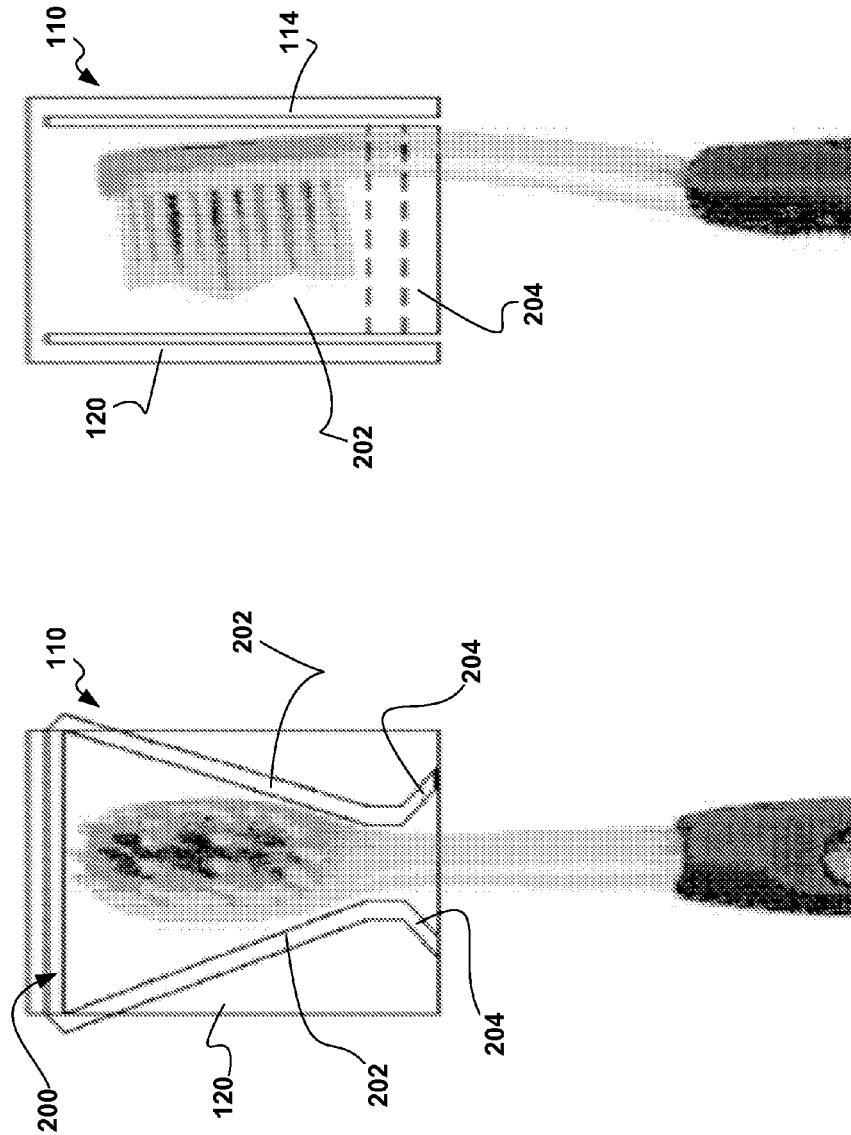


Figure 15B

Figure 15A

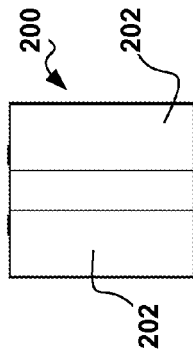


Figure 16A

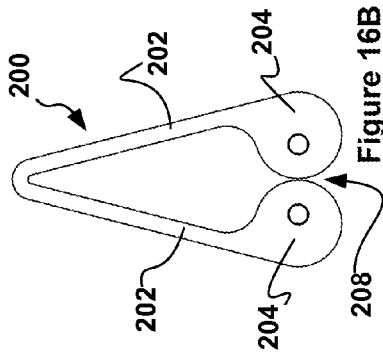


Figure 16B

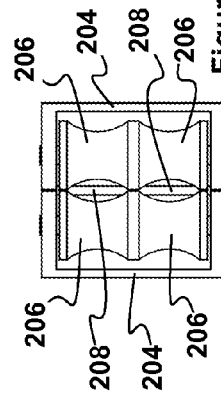


Figure 16C

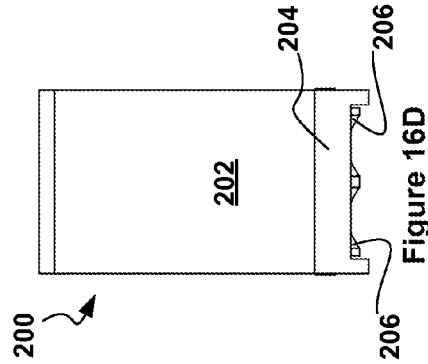


Figure 16D

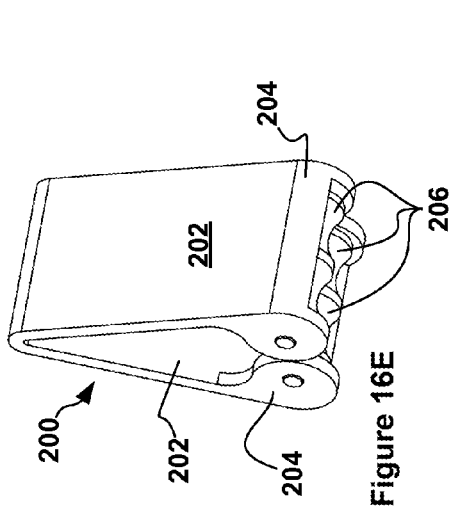


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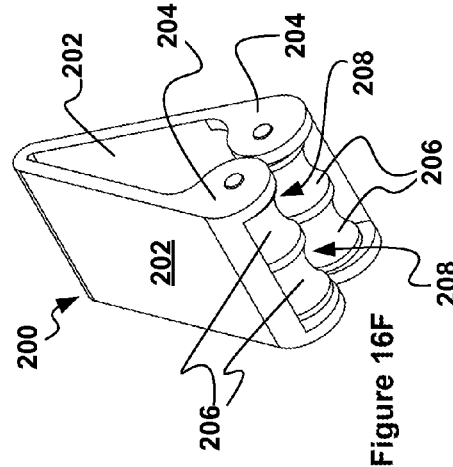


Figure 16F

TOOTHBRUSH HOLDER APPARATUS

The present application is a continuation in part of PCT/CA2013/050733 filed on Sep. 26, 2013, which claims priority of US application US 61/729,115 filed on Nov. 21, 2012, the entireties of which are incorporated herein by reference.

TECHNICAL FIELD

This invention relates to toothbrush enclosures, and in particular to a tidy toothbrush holder apparatus for sanitary storage of a toothbrush.

BACKGROUND

There is a growing need for providing a tidy sanitary toothbrush enclosure. One type of toothbrush enclosure provides tidiness by affixing a toothbrush enclosure to a wall. In this regard, a number of attempts have been made for storing conventional toothbrushes.

WO 1998/35585A1 describes a toothbrush rack generally having three parts: back plate for affixing the rack to a wall, a holder for engaging a toothbrush head from the sides and a shell to provide an enclosure. The toothbrush is secured in the rack by three point retention between fingers of the holder and prevented from rotating by resting on the back plate. Unfortunately such racks are less sanitary than desired because the back plate which touches the toothbrush cannot be readily removed for cleaning. Also more modern toothbrush designs incorporating soft materials tend to get lodged in which requires disassembly of the rack for removal of the toothbrush.

U.S. Pat. No. 4,396,238 describes a two part enclosure. A box includes: a back plate for mounting to a wall, side panels and a bottom opening into which a toothbrush handle is inserted. A wedge shaped lid is hinged to the side walls such that its center of gravity causes the lid to rest on the box. Unfortunately, increased dexterity is required to feed the toothbrush handle through the bottom opening from the top. Not all toothbrush handles can be accommodated by a single bottom opening design. As above, the toothbrush rests against the box which is not readily removable from the wall for cleaning therefore resulting in a less than sanitary solution.

U.S. Pat. No. 5,332,107 describes a snap cap enclosure having a back, sides and top walls, a bottom slot and a hinged door. A toothbrush neck is engaged in the slot. While the entire snap cap enclosure is removable from a plate attached to the wall, the toothbrush head can freely touch the inside of the snap cap enclosure requiring very frequent cleaning thereof. Also repeated snap action tends to wear the parts out very fast making this proposal impractical.

U.S. Pat. No. 3,977,743 describes a similar enclosure as the snap cap above made from a single molded piece lodged in a wall bracket. The enclosure has a back part with a back wall and a slotted bottom wall, a cover part having top, front, side and partial bottom walls and hinge integral to the back and cover part. The slot is shaped to hold a toothbrush by its neck with the partial bottom wall impinging the toothbrush into the slot. While the enclosure can be made large enough for a toothbrush head to be prevented from touching the top, side, back and front walls, the toothbrush bristles rest on the partial bottom wall therefore requiring frequent cleaning. As well, the shaped slot limits compatibility with toothbrush shapes.

GB 1,061,092 and EP 90 10 3657 describe toothbrush enclosures configured to directly engage the resilient bristles

of a toothbrush as a means to retain the toothbrush therein. Unfortunately, such enclosures require cleaning with every use.

SUMMARY

The above shortcomings in the prior art are addressed by employing a three-part toothbrush holder apparatus including as functional parts: a back plate, a resilient clamp and a front cover. The back plate and front cover form a housing, while the back plate, clamp and front cover provide a toothbrush enclosure. The clamp part has a general inverted "U" shape and is preferably made of a resilient material giving it a springy property. The clamp is shaped to urge two gripping arms towards one another in order for the overall clamp to act as retainer. Preferably two rollers at the tips of the gripping arms engage a toothbrush head inserted in the clamp as the clamp is spread apart from a clamped position to a deviated state. With the toothbrush inserted, the rollers exert pressure on the neck of the toothbrush to hold the toothbrush fast in place. The rolling engagement action of the rollers permits retention in the toothbrush enclosure of toothbrushes having heads fitted with rubber sides and enables a much more fluid motion of the toothbrush with respect to the toothbrush holder. Small tabs can be integrated into the clamp, which in combination with the back plate, limit the toothbrush to a single orientation as it is inserted into the enclosure.

In accordance with some embodiments of the proposed solution, there is provided a toothbrush holder for a toothbrush having a head portion, bristles extending from the head portion, a handle portion and a neck portion between the head portion and the handle portion, the holder comprising: a clamp having two opposing gripping members biased towards each other and having ends with opposed rollers to be separated by insertion of the head portion, wherein the head portion can slide over the rollers until said rollers can hold the neck portion; and a cover body adapted to protect the bristles when the toothbrush is held by the clamp.

In accordance with other embodiments of the proposed solution, there is provided a toothbrush holder for a toothbrush having a head portion, bristles extending from the head portion, a handle portion and a neck portion between the head portion and the handle portion, the holder comprising: a clamp having two opposing gripping members biased towards each other and having ends with opposed notches flared away from each other to be separated by insertion of the head portion and to guide the head portion to slide in the clamp until said notches hold the neck portion; and a cover body adapted to protect the bristles when the toothbrush is held by the clamp.

In accordance with further embodiments of the proposed solution, there is provided a toothbrush holder for a toothbrush having a head portion, bristles extending from the head portion, a handle portion and a neck portion between the head portion and the handle portion, the holder comprising: a clamp having two opposing gripping members biased towards each other and having ends with opposed notches flared away from each other to be separated by insertion of the head portion until the clamp can hold the neck portion; at least one tab extending from a portion of at least one of said ends of said gripping members to block insertion of the head portion by engaging said tab, wherein the head can be inserted into the clamp to a side of said tab; and a cover body adapted to protect the bristles when the toothbrush is held by the clamp.

In accordance with further embodiments of the proposed solution, there is provided a toothbrush holder for a toothbrush having a head portion, bristles extending from the head

portion, a handle portion and a neck portion between the head portion and the handle portion, the holder comprising: a clamp having two opposing gripping members biased towards each other and including: opposed ends flared away from each other to be separated by insertion of the head portion until the clamp can hold the neck portion; and shoulders extending from a portion of said ends of said gripping members to block insertion of the head portion by engaging said shoulders until the head can be inserted into the clamp to a side of said shoulders; and a cover body adapted to protect the bristles when the toothbrush is held by the clamp.

In accordance with yet other embodiments of the proposed solution, there is provided a toothbrush holder for a toothbrush having a head portion, bristles extending from the head portion, a handle portion and a neck portion between the head portion and the handle portion, the holder comprising: a clamp having two opposing gripping members biased towards each other and having ends adapted to be separated by insertion of the head portion until the clamp can hold the neck portion; a cover body adapted to protect the bristles when the toothbrush is held by the clamp; and wherein the clamp provides sides for an enclosure while the cover body provides a front and back of said enclosure for the toothbrush head and bristles.

In accordance with an aspect of the proposed solution there is provided a toothbrush holder apparatus comprising: a back plate for affixing said toothbrush holder housing to a wall; a clamp configured to engage the back plate, and further configured to provide a gripping force between two opposing arms, each said arm having a corresponding tip, said clamp arms having rollers mounted substantially at the arm tips, said rollers being configured to rollingly engage a toothbrush having a head and a neck by sides of said toothbrush head and further configured to keep said toothbrush from slipping from the grip of said clamp against gravity, and a cover configured to mate with said back plate forming a substantially splash-proof housing, said housing having a bottom toothbrush insertion opening through which said toothbrush head is inserted and pulled out against said gripping force of said clamp.

In accordance with another aspect of the proposed solution there is provided a toothbrush clamp for preventing toothbrush head contamination, the clamp comprising: a clip configured to provide a gripping force between two opposing gripping members holding said toothbrush in the clip against the normal force of gravity, each gripping member having: a notch positioned and configured to slippingly engage the toothbrush head by a side thereof, both notches forming a channel-like guide for at least one of said toothbrush head and a toothbrush neck to be gripped in the clamp; and a tab extending substantially perpendicular to said channel-like guide such that both tabs form a slit therebetween, said tabs having corresponding tab faces configured to prevent insertion of said toothbrush head in the clamp between said tab faces.

In accordance with a further aspect of the proposed solution there is provided a toothbrush clamp for preventing toothbrush head contamination, the clamp comprising: a clip configured to provide a gripping force between two opposing gripping members, holding said toothbrush in the clip against the normal force of gravity, each gripping member having: a roller positioned and configured to rollingly engage the toothbrush head by a side thereof, both rollers forming a channel-like guide for at least one of said toothbrush head and a toothbrush neck to be gripped in the clip; and a tab extending substantially perpendicular to said channel-like guide such that both tabs form a slit therebetween, said tabs having

corresponding tab faces configured to prevent insertion of said toothbrush head in the clamp between said tab faces.

In accordance with a further aspect of the proposed solution there is provided a toothbrush clamp for preventing toothbrush head contamination, the clamp comprising: a clip configured to provide a gripping force between two opposing gripping members, holding said toothbrush in the clip against the normal force of gravity, each gripping member having: a distal tip positioned and configured to slippingly engage the toothbrush head by a side thereof, both tips forming a restricted passage for at least one of the toothbrush head and a toothbrush neck to be gripped therebetween; and shoulders extending substantially parallel forming a slit therebetween, said shoulders being configured to prevent insertion of said toothbrush head in the clip between said shoulders.

In accordance with a further aspect of the proposed solution there is provided a toothbrush holder, the holder comprising: a back plate configured to be fixedly affixed to a substantially vertical surface; and a clip configured for attachment to said back plate, said clip providing a gripping force between at least two gripping members holding the toothbrush in the clip against the normal force of gravity, said clip gripping members forming a restriction element configured to releasably engage a toothbrush head by a side thereof, said restriction element being configured to grip therein at least one of the toothbrush head and a toothbrush neck, and said clip having a toothbrush orientation guide configured to limit said toothbrush to a preselected orientation.

In accordance with a further aspect of the proposed solution there is provided a toothbrush holder enclosure, the enclosure comprising: a back plate configured to be fixedly affixed to a substantially vertical surface; a clip configured for attachment to said back plate, said clip providing a gripping force between at least two gripping members holding the toothbrush in the clip against the normal force of gravity, said clip gripping members forming a restriction element configured to releasably engage a toothbrush head by a side thereof, said restriction element being configured to grip therein at least one of the toothbrush head and a toothbrush neck, and said clip having a toothbrush orientation guide configured to limit said toothbrush to a preselected orientation; and a cover configured to mate with said back plate forming a splash proof enclosure at least for said toothbrush head, said enclosure having a bottom opening through which said toothbrush is inserted and pulled out against said gripping force of said clip.

In accordance with yet another aspect of the proposed solution there is provided a toothbrush holder clip including grip members having double rollers for gripping a toothbrush therebetween in a selected one of two orientations.

Without limiting the invention, the above mentioned engagement features for retaining a toothbrush in a toothbrush holder apparatus, in accordance with some embodiments of the proposed solution, provide synergistic advantages derived for example from an improved retention between a toothbrush holder clip having rollers and a toothbrush having rubberized toothbrush head sides.

BRIEF DESCRIPTION OF THE DRAWINGS

The invention will be better understood by way of the following detailed description of embodiments of the invention with reference to the appended drawings, in which:

FIG. 1A is a schematic diagram illustrating a top view of a toothbrush holder enclosure in accordance with a first embodiment of the proposed solution;

FIG. 4E is a schematic diagram illustrating a top perspective view of the back plate and toothbrush grip element com-

FIG. 8B is a schematic diagram illustrating a front view of the front cover in accordance with the first embodiment of the toothbrush holder enclosure of the proposed solution;

FIG. 11C is a schematic diagram illustrating a top view of the toothbrush grip element in accordance with the fourth implementation of the first embodiment of the proposed solution;

FIG. 14A is a schematic diagram illustrating a front view of a front cover window in accordance with the fourth imple-

mentation of the first embodiment of the toothbrush holder enclosure of the proposed solution;

FIG. 14B is a schematic diagram illustrating a back view of the front cover window in accordance with the fourth implementation of the first embodiment of the toothbrush holder enclosure of the proposed solution;

FIG. 14C is a schematic diagram illustrating a top view of the front cover window in accordance with the fourth implementation of the first embodiment of the toothbrush holder enclosure of the proposed solution;

FIG. 14D is a schematic diagram illustrating a right side view of the front cover window in accordance with the fourth implementation of the first embodiment of the toothbrush holder enclosure of the proposed solution;

FIG. 14E is a schematic diagram illustrating a bottom perspective view of the front cover window in accordance with the fourth implementation of the first embodiment of the toothbrush holder enclosure of the proposed solution; and

FIG. 14F is a schematic diagram illustrating a top perspective view of the front cover window in accordance with the fourth implementation of the first embodiment of the toothbrush holder enclosure of the proposed solution

FIG. 15A is a schematic diagram illustrating a front view of another toothbrush holder enclosure in accordance with a second embodiment of the toothbrush holder of the proposed solution;

FIG. 15B is a schematic diagram illustrating a right side view of the toothbrush holder enclosure in accordance with the second embodiment of the toothbrush holder of the proposed solution;

FIG. 16A is a schematic diagram illustrating a top view of a clip toothbrush grip element in accordance with a third embodiment of a toothbrush holder of the proposed solution;

FIG. 16B is a schematic diagram illustrating a front view of the clip toothbrush grip element in accordance with the third embodiment of the toothbrush holder of the proposed solution;

FIG. 16C is a schematic diagram illustrating a bottom view of the clip toothbrush grip element in accordance with the third embodiment of the toothbrush holder of the proposed solution;

FIG. 16D is a schematic diagram illustrating a right side view of the clip toothbrush grip element in accordance with the third embodiment of the toothbrush holder of the proposed solution;

FIG. 16E is a schematic diagram illustrating a bottom perspective view of the clip toothbrush grip element in accordance with the third embodiment of the toothbrush holder of the proposed solution; and

FIG. 16F is a schematic diagram illustrating another bottom perspective view of the clip toothbrush grip element in accordance with the third embodiment of the toothbrush holder of the proposed solution,

wherein similar features bear similar labels throughout the drawings. References to position qualifiers such as, but not limited to "top" and "bottom", in the present specification is made solely with reference to the orientation of the drawings as presented in the application and do not imply any absolute spatial orientation.

DETAILED DESCRIPTION

Toothbrush Holder

FIGS. 1A, 1B, 1C and 1D illustrate a toothbrush holder 100 in accordance with a first embodiment of the proposed solution. In FIG. 1D, there is also shown a toothbrush 10 having a head portion 12, bristles 14 extending from the head portion

12, a handle portion 16 and a neck portion 18 between the head portion 12 and the handle portion 16.

In accordance with the first embodiment of the proposed solution, the toothbrush holder 100 generally includes a toothbrush holder enclosure 110, or housing, and a toothbrush clamping member 200. The housing 110 is configured to protect a toothbrush inserted in the toothbrush holder; preferably the housing 110 is a splash-proof enclosure. An opening 102 is provided at the bottom of the enclosure 110 for passing a toothbrush therethrough.

In accordance with a first implementation, the toothbrush holder enclosure 110 includes a front cover 112 and a back plate 114. FIG. 1B illustrates the front cover 112 of the enclosure 110, while FIGS. 1A, 1C and 1D illustrate both the front cover 112 and back plate 114, in a configuration in which the front cover 112 is mated to the back plate 114. For example, with reference to FIGS. 3A, 3B, 3C and 3D the front cover 112 and the back plate 114 can be configured to snap-fit together. However the front cover 112 and the back plate 114 can be glued together. Preferably, the front cover 112 is removable, for example in order to be cleaned in a dishwasher or any other appropriate means of sanitation compatible with the material from which the front cover 112 is manufactured. Without limiting the invention, as illustrated in FIGS. 1A and 1D the front cover 112 is further configured to expose the back plate 114 as little as possible, for example to prevent splashing. The bottom of the front cover 112 forms part in defining the enclosure opening 102. Without limiting the invention, FIG. 1C illustrates the front cover 112 and back plate 114 mating at an angle 116 to the vertical; in this first embodiment the back plate 114 having a general wedge shape. Further description of other details of the front cover 112 of this first embodiment are presented hereinbelow with reference to FIGS. 8A, 8B, 8C, 8D, 9A, 9B, 9C, 9D, and 9E. For clarity, the invention is not limited to a symmetric toothbrush holder enclosure 110; symmetric toothbrush holder enclosure 110 implementations are only illustrated for ease of description herein.

Returning to the back plate 114, FIGS. 2A, 2B, 2C, 2D, and 2E illustrate a back plate 114 in accordance with a first implementation the first embodiment of the proposed solution. The back plate 114 has a generally flat shape, including a flat middle portion 118. The back plate 114 is configured to be affixed to a substantially vertical wall, preferably semi-permanently for example on tile with an adhesive or permanently (with reference to FIGS. 10A, 10B, 10F and 10G) on wood with fasteners (not shown) such as screws and the like. A disposable toothbrush holder 100 can employ a suction cup fastener. Without limiting the invention, FIG. 2D illustrates an oblong central region in the flat middle portion 118 where an adhesive or two sided tape can be applied.

The back plate 114 of this implementation of the first embodiment has a peripheral edge 121 partially employed in providing the snap-fit with the front cover 112, wherein the front cover 112 has snap tabs configured to extend around and about the obround peripheral edge part of the back cover reducing back plate 114 exposure even further (not illustrated) than illustrated in FIGS. 1A, 1C and 1D. For disposable implementations of the proposed solution, the front cover 112 can be glued to the back plate 114 around the obround peripheral rim 121 of the back plate 114. The bottom of the peripheral edge 121 of the back plate 114 forms part in defining the enclosure opening 102. The invention is not limited to a discontinuous peripheral edge 121, FIGS. 3A, 3C and 3D illustrate a wholly ovaloid peripheral edge 121.

The back plate 114 is further configured to engage a toothbrush grip element 200 of the toothbrush holder 100. In

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accordance with the first implementation of the first embodiment of the proposed solution, a pair of substantially horizontal support (bottom) tabs 260 extending forward with respect to the toothbrush holder enclosure 110 as illustrated and away from the back plate 114 is provided for the toothbrush grip element 200 to rest thereon. The invention is not limited to a pair of support tabs 260 or to horizontal support tabs 260. For certainty, the pair of symmetric support tabs 260 is illustrated only for ease of description, a single tab 260 can be sufficient as will be described hereinbelow with reference to the toothbrush grip element 200. Preferably the back plate 114 has a wedge shape (166) when viewed from the side as illustrated in FIG. 2C which orients the peripheral edge 121 of the back plate 114 at an angle 116 to the middle portion 118 of the back plate 114, and by extension at an angle 116 to the wall to which the back plate 114 is affixed. As such, the support tabs 260 can be substantially perpendicular to the wall, or substantially perpendicular to a plane of the peripheral mating edge 121 of the back plate 114. For certainty the peripheral mating edge 121 of the back plate 114 need not lie in a plane, and the support tabs 260 can be angled towards the wall.

In accordance with a second implementation of the first embodiment of the proposed solution, FIGS. 3A, 3B, 3C and 3D illustrate a back plate 114 including snap tabs 270 for engaging a front cover 112 in snap-fit and a different configuration for engaging a toothbrush grip element 200.

In accordance with the second implementation of the first embodiment, the snap-fit between the front cover 112 and the back plate 114 is provided by a short wall 272 extending forward from the back plate 114, not necessarily continuously, generally around the peripheral edge 121 of the back plate 114. The wall 272 in this second implementation enables improved snap-fit mating and can be manufactured out of a resilient material, for example a suitable polymer. The wall 272 can be discontinuous with notches 274 (For example illustrated in FIGS. 10E, 10F and 10G) between non-bending portions 272 of the wall 272 and bending snap tabs 270 provided in the short wall 272. The snap-tabs 270 can include hook elements for engaging the front cover 112.

It is noted that the toothbrush is inserted in the enclosure opening 102 while the toothbrush is held in by the grip element 200—some form of alignment between the enclosure opening 102 and the grip element 200 can be beneficial though not necessarily required in every embodiment. In accordance with the second implementation of the first embodiment, support and alignment (260) is provided for the toothbrush grip element 200. A pair of support tabs 260 is provided, however it is noted that the support tabs 260 are illustrated in FIGS. 10A and 12A angled towards each other. Without limiting the invention, the angle between the support tabs 260 can provide a way for the grip element 200 to return to a grip configuration, enhance the grip on the toothbrush, align the grip element 200 or any combination of thereof.

Another pair of top support tabs 280 is illustrated substantially at the apex of the back plate 114 and configured to provide further support for the grip element 200 and alignment. Without limiting the invention, alignment can be provided by the top tabs 280 being slanted away from each other and/or by a slit 282 therebetween for an appropriately configured grip element 200 extending into the slit 282, for example a spine 284 on the grip element 200 extending into the slit 282.

While not required, left and right snap-tabs 270 extend out beyond the short wall 272 and are illustrated positioned about the bottom support tabs 260, for example enhancing the strength of the bottom support tabs 260 and/or providing further side alignment for the toothbrush grip element 200.

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Another optional crown tab 290 is illustrated which enables the use of the back plate 114 and toothbrush grip 200 combination without the front enclosure 112. The crown tab 290, either by itself or in combination with the front cover 112 provides an opposing force while the toothbrush is inserted into the toothbrush holder 100. The crown tab 290 can also counter the material deflection also employed in configuring the snap-tabs 270. When the crown tab 290 is not present the front cover 112 or the short wall 272 provides the opposing force while the toothbrush is inserted into the toothbrush holder 100. For certainty the crown tab 290 need not be crown shaped.

In accordance with the second implementation of the first embodiment of the proposed solution, FIGS. 4A, 4B, 4C, 4D, and 4E illustrate a back plate 114 and toothbrush grip element 200 combination. The grip element 200 cooperates with the back plate 114 via the bottom support tabs 260, the top support tabs 280 and optionally the crown tab 290. A pair of grip element tabs 210 rest on the bottom support tabs 260 of the back plate 114. The illustrated grip element 200 includes a guide 284 cooperating with the slit 282 between the top support tabs 280, without limiting the invention thereto. As illustrated, the back plate 114 and toothbrush grip element 200 combination can cooperate to enable the retention of a toothbrush without the front cover 112.

Preferably the toothbrush grip element 200 is configured to mechanically engage the toothbrush by clamping thereof. In accordance with one way of using the combination, the top support tabs 280 and crown tab 290 securely engage the grip element 200, for example via snap-hooks or another separable engagement, and the toothbrush is inserted in the grip element 200 against the crown tab 290 (and/or the wall 272 if present) and extracted from the grip element 200 against the support tabs 280/260. In accordance with another way of using the combination, the top support tabs 280 operate as a hook on which the grip element 200 is hung, the grip element 200 being removed from the back plate 114 during insertion and extraction of the toothbrush therefrom and replaced thereafter. References to a “cover body” herein are intended to include the toothbrush holder enclosure 110 as a whole.

For certainty the toothbrush grip element 200 engages the toothbrush, at least the toothbrush head, and is preferably removable from the enclosure for sanitation. For certainty, the invention is not limited to employing a removable toothbrush grip element 200, in a disposable toothbrush holder 100 the toothbrush grip element 200 may not be removable. Disposable toothbrush holders 100 may be used in the hotel industry or in a hospital setting.

FIG. 4C best illustrates the angled portion (116) of the back plate 114, in combination with the grip element 200, the angled portion (116) of the back plate 114 can serve to urge the grip element 200 toward the wall when a front cover 112 is not employed and/or account for toothbrushes having handles curved towards to wall when inserted to prevent the toothbrush handle from urging the toothbrush grip element 200 (and the toothbrush holder 100 as a whole) away from the wall.

Used with a front cover 112, the combination of the back plate 114 and grip element 200 is configured to substantially align the travel path of the toothbrush with the enclosure opening 102. FIG. 4B best illustrates ends 204 of the grip element 200 aligned with the bottom peripheral edge 121 of the back plate 114.

Clip

FIGS. 5A, 5B, 5C, 5D, 5E, 5F and 5G illustrate a first implementation of the toothbrush grip element 200 in accordance with the first embodiment of the proposed solution.

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The toothbrush grip element **200** includes a clip (**200**) and optionally alignment elements **210/284** for example as described above. For certainty, the spine **284** is present only in some implementations. As described hereinabove, the presence of the spine **284** does not imply use as the top support tabs **280** are optional. For the remainder of the description references to a “clip” include the toothbrush grip element **200**.

The clip **200** includes two opposing grip members **202**, biased towards each other, cooperating to engage at least the tooth brush head. The clip **200** is configured to grip at least one of the toothbrush head and a toothbrush neck to hold the toothbrush in the toothbrush holder **100**. The grip members **202** can be biased against each other being manufactured from a resilient material, for example an elastic material not limited to polymers. A metal clip **200** could also provide the necessary resilient grip. Form a manufacturing perspective, polymers can be injection molded into the form of the clip **200**. The invention is not limited to a manufacturing technique.

In some embodiments the toothbrush is held in the toothbrush holder against the normal force of gravity.

The grip members **202** are separated by the insertion, and conversely by the extraction, of the head portion of the toothbrush.

Preferably the engagement area between the toothbrush as a whole and the toothbrush holder **100** as a whole is minimized. Preferably engagement is reduced to grip members' **202** ends **204**.

With reference to the first clip implementation, chiefly illustrated in FIGS. **4A, 4B, 4C, 4D, 4E, 5A, 5B, 5C, 5D, 5E, 5F** and **5G**, grip member ends **204** employ rollers **206**. Each roller **206** is configured to journal around a corresponding pivot providing rolling mechanical engagement between the clip **200** and the toothbrush. The head portion of the toothbrush can slide over the rollers **206** until the toothbrush snaps into grip. In some implementations the toothbrush snaps into grip when the rollers **206** engage the neck portion of the toothbrush.

For certainty, the invention is not limited to both grip members **202** being resilient. A single resilient grip member **202** impinging against a stiff grip member (**202**) would work.

Preferably the rollers **206** form a channel-like guide **208** for the toothbrush head and/or neck. For example the rollers **206** can include a circumferential notch **212** defining the channel-like guide **208** therebetween.

The circumferential notches **212** (either singly or in combination) present a concave depression at the bottom of the toothbrush holder **100** to the toothbrush head leading into the channel-like guide **208** between the gripping members **202**.

Preferably the clip **200** includes a pair of clip tabs **210** extending from said ends **204** generally away from the clip ends **204** in a desired orientation of the bristles of the toothbrush. FIGS. **4A, 4B, 4C, 4D, 4E, 5A, 5B, 5C, 5D, 5E, 5F, 5G** (and **6A, 6B, 6C, 6D, 6E, 6F, 6G**) illustrate clip tabs **210** extending towards the back of the toothbrush holder **100** for inserting a toothbrush in with the bristles towards the wall. The clip tabs **210** form a slit **214** between them. The slit **214** allows the bristles to pass between the tabs **210**.

In accordance with the proposed solution, the clip tabs **210** are configured to prevent the toothbrush head from being inserted into the clip **200** while the toothbrush head can be inserted between the clip rollers **206** forcing a particular orientation of the toothbrush. While FIGS. **4A, 4B, 4C, 4D, 4E, 5A, 5B, 5C, 5D, 5E, 5F, 5G** (and **6A, 6B, 6C, 6D, 6E, 6F, 6G**) illustrate clip tabs **210** generally perpendicular to the direction of travel of the toothbrush head into the clip **200**, the

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invention is not limited to blocking toothbrush travel. Alternatively, the clip tabs **210** can be configured to present a convex overall surface to the incoming toothbrush head deflecting the toothbrush head away. As well the clip tabs **210** can be in the same plane angled away or askew (FIGS. **11A, 11B, 11E** and **11F**) with respect to the direction of travel of the toothbrush head to provide deflection.

For certainty, the invention is not limited to the use of two rollers **206**. More than two rollers **206** can be employed (not shown) which need not engage the neck of the toothbrush. A single roller **206** impinging against the other grip member **202** would also work. Employing rollers **206** enables use of toothbrushes with rubberized head sides.

FIGS. **6A, 6B, 6C, 6D, 6E, 6F** and **6G** illustrate a second implementation of the toothbrush grip element **200** in accordance with the first embodiment of the proposed solution. For brevity description of structures and elements similar to the first toothbrush grip element **200** implementation is not repeated. The second clip **200** implementation does not employ rollers (**206**) per se, instead grip member ends **204** include opposing notches **212** defining the channel-like guide **208** between them. The notches **212** are configured to engage at least the toothbrush head via sliding mechanical engagement. The notches **212** are further flared away from each other presenting to an incoming toothbrush head a concave depression leading into the channel-like guide **208**. Similar variations can be employed as with rollers **206**, variations in the number of notches **212** and material resilience of the grip members **202**.

Best illustrated in FIGS. **5F, 5C, 5D, 6C, 6D** and **6G** are tab **210** tips which extend beyond the toothbrush bristles, in combination with the notches **212**, to space the bristles away from the back plate **114**.

The invention is not limited to spacing the bristles away from the back plate **114** via tab **210** tips. FIGS. **4A, 4B, 4C, 4D, 4E, 5A, 5B, 5C, 5D, 5E, 5F, 5G, 6A, 6B, 6C, 6D, 6E, 6F** and **6G** illustrate a clip **200** body deflected and extending towards the back plate **114** in the direction of the bristles to space the bristles away from the back plate **114**.

For certainty the invention is not limited to the use of clip tabs **210** to orient the toothbrush in the toothbrush holder **100**. FIGS. **7A, 7B, 7C** and **7D** illustrate a third implementation of the toothbrush grip element **200** in accordance with the first embodiment of the proposed solution. For brevity description of structures and elements similar to the first toothbrush grip element **200** implementation is not repeated.

Toothbrush orientation is provided via a pair of shoulders **216**. The grip members **202** are shaped to flare away at the ends **204** presenting the concave depression to the incoming toothbrush head while the shoulders **216** are configured to provide a restricted passage allowing only the bristles to pass therebetween. The shoulders **216** can be flared also but with a tighter radius or even present edges to the incoming toothbrush head while defining a slit (**214**) therebetween for the bristles to pass through and forcing a toothbrush orientation with respect to the clip **200**. The shoulders **216** can include an edge extending substantially parallel to the grip members **202** defining the channel-like guide **208** and/or include another edge extending substantially perpendicular to the grip members **202** defining the slit **214**. For spacing the bristles away from the back plate **114**, shoulders **216** extend towards the back plate **114** more than the length of the bristles.

Notably in this implementation the spine alignment element **284** is replaced by two bumps **284** configured to engage corresponding openings (not shown) in the back plate **114**. The back plate **114** would also not require bottom support tabs **260**.

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Front Cover

Returning to the description of the front cover **112**, the front cover is not necessarily a single piece. FIGS. **8A**, **8B**, **8C** and **8D** illustrate a first front cover element **120** generally but not necessarily opaque configured to engage the back plate **114** via an adhesive. Preferably the cover **112**, as illustrated in FIGS. **13B**, **13D**, **13E** and **13F**, engage the back plate **114** via a snap-fit engagement **270** as described herein above.

Preferably the front cover **112** includes flared sides **103** best illustrated in FIGS. **1B**, **1C**, **1D**, **8B**, **8C** and **8D** providing further guidance for the insertion of the toothbrush head into the toothbrush holder **100**.

The front cover **112** can be provided with a window **130** into the toothbrush holder enclosure **110**. FIGS. **9A**, **9B**, **9C**, **9D** and **9E** illustrate a second front cover element **130**, a window. For example the front cover window **130** can be tear drop shaped and can have features of shape and configuration adapted for snap-fit into the first front cover element **120**.

Preferred Embodiment

In accordance with a fourth implementation of the first embodiment on the proposed solution FIGS. **10A**, **10B**, **10C**, **10D**, **10E**, **10F** and **10G** illustrate a reusable sanitary back plate **114**. Features in common with the back plate **114** illustrated in FIGS. **3A**, **3B**, **3C** and **3D** are not repeated.

The back plate **114** has an overall ovaloid shape with an interrupted peripheral wall **272**. Via material choice, for example a polymer, and/or material thickness freely extending snap tabs **270** can be configured to provide more bending than the peripheral wall **272** in engaging the front cover **112**. The peripheral wall **272** can be configured to provide improved rigidity in engaging the front cover **112**, whereas the snap tabs **270** act to pull the front cover **112** shut towards the back plate **114**.

As illustrated in FIG. **10B** an obround region **118** for affixing a double sided tape or an adhesive is provided on the back surface of the back plate **114**, as well a reinforced opening is provided, as best illustrated in FIGS. **10A**, **10B**, **10F** and **10G**, for receiving and engaging a fastener or a suction cup (not shown) for secure engagement with a bathroom wall.

In accordance with the fourth implementation, the support tabs **270** are reinforced. The bottom support tabs **260** are integral with the peripheral wall **272** as best observable in FIGS. **10A**, **10F** and **10G**. As best illustrated in FIGS. **10A**, **10D** and **10G** the top support tabs **280** are reinforced via spines.

FIGS. **11A**, **11B**, **11C**, **11D**, **11E**, **11F** and **11G** illustrate a reusable sanitary toothbrush grip element **200** or clamp **200**. Features in common with the clamp **200** illustrated in FIGS. **5A**, **5B**, **5C**, **5D**, **5E**, **5F** and **5G** are not repeated.

The clamp **200** employs a pair of toothbrush grip element tabs **210** reinforced by corresponding spines best illustrated in FIGS. **11B**, **11E** and **11F**. It is noted that the clamp tabs **210** are not in the same plane as illustrated in FIGS. **11A**, **11B**, **11E** and **11F**.

FIGS. **12A**, **12B**, **12C**, **12D**, and **12E** illustrate an assembled reusable sanitary toothbrush grip element **200** and back plate **114** combination. Features in common with the combination illustrated in FIGS. **4A**, **4B**, **4C**, **4D**, and **4E** are not repeated.

FIGS. **13A**, **13B**, **13C**, **13D**, **13E** and **13F** illustrate a reusable sanitary front cover **112/120**. Features in common with the front cover **120** illustrated in FIGS. **8A**, **8B**, **8C** and **8D** are not repeated.

The front cover **120** lacks flared lateral walls (FIGS. **13A**, **13B** and **13E**) while a reinforcing bridge **140** is provided between the two sides forming the window (**130**). The bridge **140** best illustrated in FIGS. **13A**, **13B**, **13C** and **13F** can also

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be configured to participate in securing the window **130** as will be described herein below. A number of reinforcing spines are visible in FIGS. **13B** and **13E** providing improved rigidity around the bottom opening of the housing **110**. Snap fit openings **170** for mechanically engaging the snap fit tabs **270** of the back plate **114** are best illustrated in FIGS. **13B**, **13D**, **13E** and **13F**. The snap fit tabs **270** are guided by channels **172** best illustrated in FIGS. **13B**, **13E** and **13F**.

FIGS. **14A**, **14B**, **14C**, **14D**, **14E** and **14F** illustrate a reusable sanitary front cover window **130**. Features in common with the front cover window **130** illustrated in FIGS. **9A**, **9B**, **9C**, **9D** and **9E** are not repeated.

Notably the window **130** employs a bottom hook **132** for engaging the bridge **140** and a top snap fit bump **134** for engaging to top of the front cover **120**. Both hook **132** and bump **134** act to releasably retain the window **130** in snap fit engagement with the front cover **120**.

Integral Toothbrush Holder

In accordance with a second embodiment of the proposed solution, an integral toothbrush holder enclosure **110** is illustrated in FIGS. **15A** and **15B**. The toothbrush holder **100** includes a generally flat back plate **114** configured to be affixed to a wall.

The front cover **120** can be integral with, mountable to, fixedly adhered to, etc. the back plate **114** generally having a “U” shaped cross-section. Opposing resilient grip members **202** of a clip **200** form the side walls of the toothbrush holder enclosure **110**.

Preferably the grip members **202** have flared ends (**103**) **204** to guide the toothbrush into the toothbrush housing enclosure **110**.

Preferably a suction cup fastener or a suitable removable fastener is provided, the toothbrush holder enclosure **110** being adapted for travel.

Double Rollers

In accordance with a third embodiment of the proposed solution, another toothbrush holder clip **200** is illustrated in FIGS. **16A**, **16B**, **16C**, **16D**, **16E** and **16F**. The toothbrush holder clip **200** includes double rollers **206** configured to permit a toothbrush to be inserted into the toothbrush holder clip **200**, and therefore by extension in a toothbrush holder enclosure **110**, in either of two orientations: with the bristles facing forward or with the bristles facing away. While clip tabs (**210**) such as shown in FIGS. **5C**, **5D**, **5E**, **5F** and **5G** are not employed, the second pair of rollers **206** spaces the bristles, and therefore the toothbrush head, from coming in contact with structures, surfaces, objects, etc. external to the toothbrush holder clip **200** in either orientation. Opposing resilient grip members **202** of the clip **200** can form the side walls of a corresponding toothbrush holder enclosure **110**. In some implementations the toothbrush enclosure **110** is configured to better cooperate with a toothbrush having a specific shape to reduce toothbrush positional play within the toothbrush holder clip **200**. The illustrated toothbrush holder clip **200** is illustrated to have an “A” shape which can provide reduction in toothbrush positional play therein. Other details of an optional back plate (**114**) and an optional front cover (**112**), for example as mentioned hereinabove, are omitted for brevity.

While the invention has been shown and described with referenced to preferred embodiments thereof, it will be recognized by those skilled in the art that various changes in form and detail may be made therein without departing from the spirit and scope of the invention as defined by the appended claims.

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What is claimed is:

1. A toothbrush holder for a toothbrush having a head portion, bristles extending from the head portion, a handle portion and a neck portion between the head portion and the handle portion, the holder comprising:

a clip having two opposing gripping members biased towards each other and having ends with opposed rollers to be separated by insertion of the head portion, wherein the head portion can slide over the rollers until said rollers can hold the neck portion; and

a cover body adapted to protect the bristles when the toothbrush is held by the clip;

wherein each roller is configured to present a depression to said toothbrush head portion for guiding said toothbrush head portion between said grip members.

2. A toothbrush holder as claimed in claim 1, wherein each roller is configured to rollingly engage said toothbrush head portion by a side thereof, both rollers forming a channel guide for said toothbrush neck to be releaseably gripped in said clip.

3. A toothbrush holder as claimed in claim 1, each of said rollers having a circumferential notch, the pair of circumferential notches presenting said depression to said toothbrush head portion leading into a channel guide formed by said notches.

4. A toothbrush holder as claimed in claim 1, wherein at least one of said rollers is configured to journal about a corresponding pivot providing rolling engagement between said roller and said toothbrush.

5. A toothbrush holder as claimed in claim 1, wherein at least one of said gripping members includes a resilient material providing said gripping force against the corresponding opposing gripping member.

6. A toothbrush holder as claimed in claim 1, wherein at least one of said rollers includes a resilient material providing said gripping force against the corresponding opposing roller.

7. A toothbrush holder as claimed in claim 1, further comprising at least one tab extending from a portion of said ends

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of the gripping members to block insertion of the head portion by engaging said tab, wherein the head can be inserted into the clip to a side of said tab.

8. A toothbrush holder as claimed in claim 7, wherein a pair of tabs forms a slit therebetween, said tabs having corresponding tab faces configured to prevent insertion of said toothbrush head in the clip between said tab faces while allowing the bristles to pass therebetween limiting the toothbrush to a preselected orientation.

9. A toothbrush holder as claimed in claim 8, wherein said tab faces are substantially planar and at least one of:

in the same plane with respect to one another;

presenting a convex surface to the toothbrush head while being inserted in said holder; and

presenting to said toothbrush head a surface slanted away or askew from said rollers while inserting said toothbrush head in the clip.

10. A toothbrush holder as claimed in claim 1, said clip having at least one edge extending in a direction of said toothbrush bristles.

11. A toothbrush holder as claimed in claim 10, said at least one edge extending in the direction of said bristles being an edge of at least one of said gripping members.

12. A toothbrush holder as claimed in claim 1, wherein the cover body comprises a back plate and a front cover, said back plate being configured to be fixedly affixed to a substantially vertical surface and said clip being configured to be removably hung on said back plate.

13. A toothbrush holder as claimed in claim 12, wherein said back plate is affixed to said wall with adhesive.

14. A toothbrush holder as claimed in claim 12, wherein said front cover is configured to mate with said back plate to form a splash proof enclosure at least for the toothbrush head, said enclosure having a bottom opening through which the toothbrush is inserted and pulled out against said gripping force of said clip.

15. A toothbrush holder as claimed in claim 1, wherein said depression forms a concave depression.

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